SEA®
Automatic Gate Openers
International registered trademark n. 804888

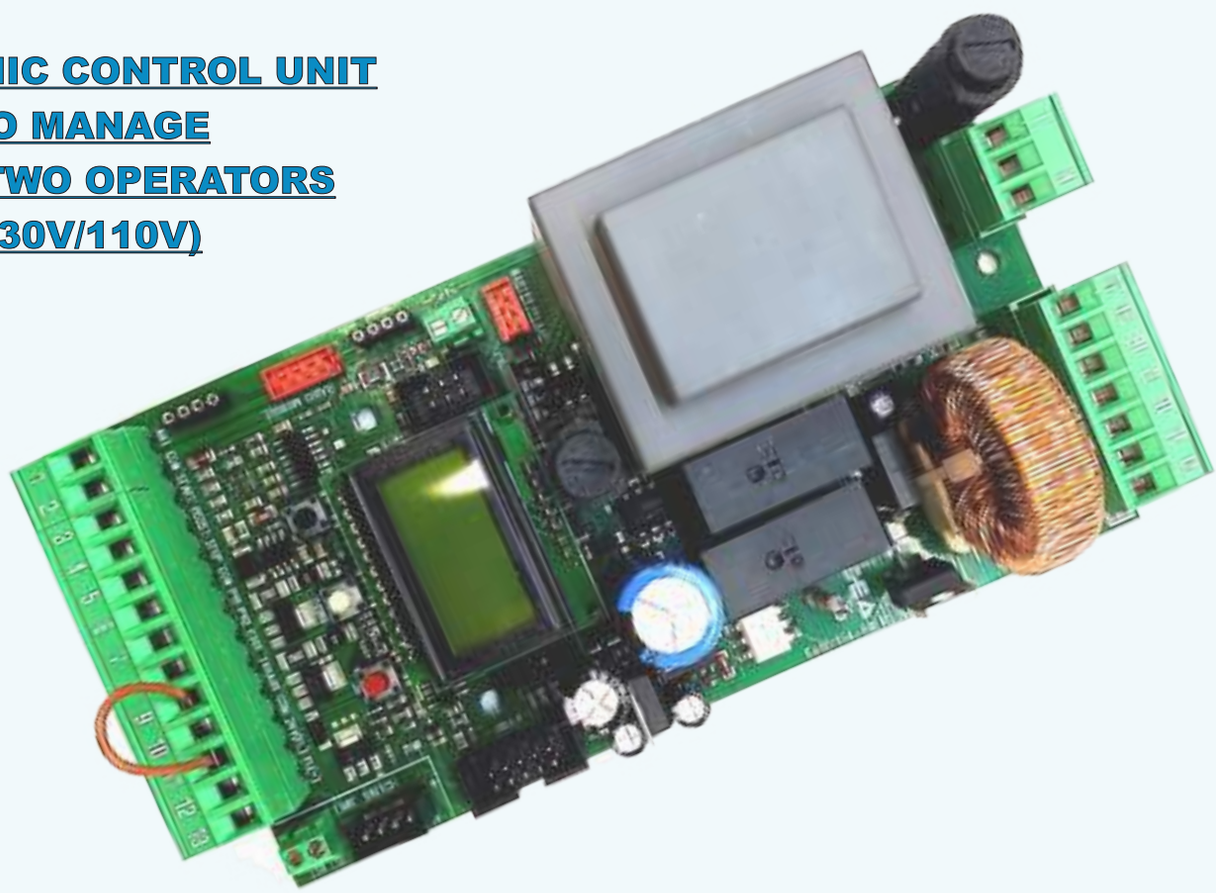
CE

ENGLISH

GATE 1 DG

GATE 1 DG R2BF GATE 1 DG R2EF GATE 1 DG R3BF

ELECTRONIC CONTROL UNIT
TO MANAGE
ONE or TWO OPERATORS
(230V/110V)



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67410182 REV. 15 - 05/2022

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PRELIMINARY

- **THE GATE 1 DG CONTROL UNIT REQUIRES THE PROGRAMMING OF THE WORKING TIMES *(SEE CHAPTER 15)***; IT IS NOT POSSIBLE TO START THE OPERATOR CORRECTLY WITHOUT FIRST PROGRAMMING THE CONTROL UNIT!

- THE UNIT AND THE ACCESSORIES PROGRAMMING AND SETTINGS CAN BE CARRY OUT BY THE DISPLAY ON BOARD OR BY THE **JOLLY 3** PROGRAMMER OR **SEACLOUD**

JOLLY 3

SEACLOUD

- FUNCTIONS AND MENUS HERE DESCRIBED ARE VALID ONLY FOR THE BELOW LISTED SOFTWARE REVISIONS; IF SOME FUNCTIONS OR MENUS DO NOT CORRESPOND ON YOUR CONTROL UNIT, CONSULT THE PREVIOUS MANUALS

MODEL	SOFTWARE REVISION
GATE 1 DG R2BF	03.04
GATE 1 DG R2EF	03.04
GATE 1 DG R3BF	00.01

ALL CONNECTIONS (ACCESSORIES, CIRCUITS OR EXTERNAL UNITS) MUST BE MADE WHEN THE CONTROL **UNIT IS OFF AND NOT POWERED**; ONLY AFTER ALL WIRINGS ARE COMPLETE THE CONTROL UNIT CAN BE SWITCHED ON AND PROGRAMMED

TECHNICAL INFORMATION

POWER SUPPLY	ABSORPTION IN STAND-BY	OPERATING TEMPERATURE	PROTECTION CLASS OF THE PLASTIC BOX (IF INCLUDED)
230VAC - 50/60 Hz OR 115VAC - 50/60 Hz	30 mA	-20° C +50°C	IP 55

QUICK START

- MAKE ALL CONNECTIONS ***(CONTROL UNIT OFF)***: ACCESSORIES, MOTORS AND POWER CABLES
- **DO NOT JUMPER THE N.C. CONTACTS *(AUTOMATIC DETECTION OF THE N.C. CONTACTS NOT IN USE)***
- POWER ON THE CONTROL UNIT AND CHECK THE CORRECT STATUS OF THE INPUTS ***(CHAPTER 14)***
- OPTIONAL - SET UP THE «START» COMMAND ON THE TRANSMITTER ***(CHAPTER 18)***
- SET A PAUSE TIME TO OPERATE IN «AUTOMATIC» LOGIC - ***CHAPTER 16*** - OTHERWISE THE LOGIC WILL BE «SEMI-AUTOMATIC» (AUTOMATIC RECLOSING DISABLED)

7 TIMER TO CLOSE

- CHOOSE THE MOTOR TYPE ON MENU 3 ***(SEE THE MENU TABLE)***

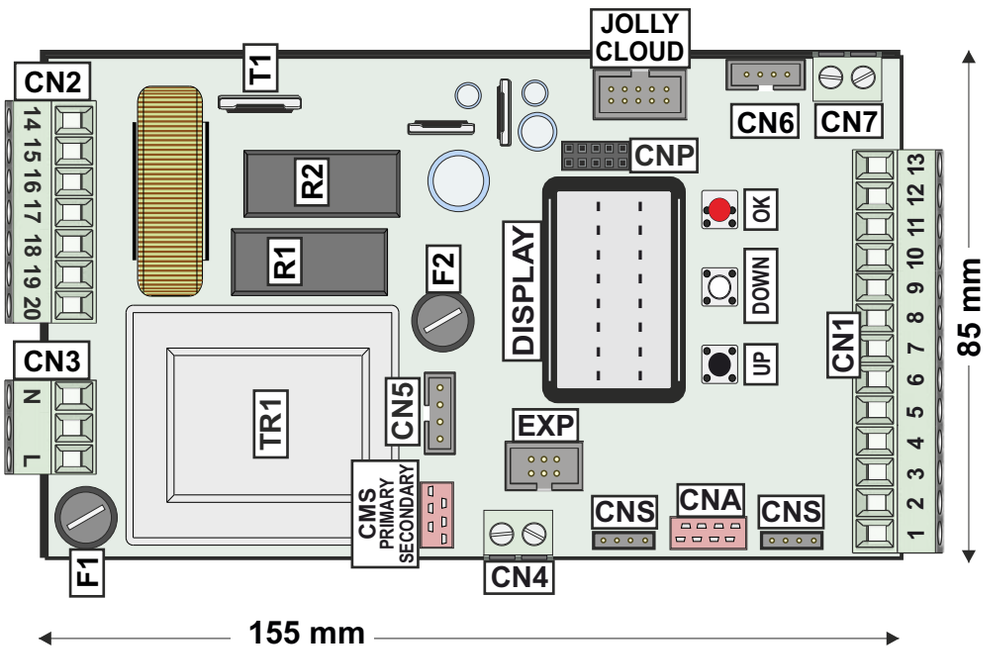
3 MOTOR

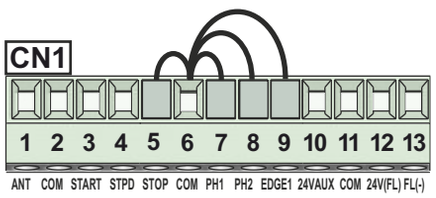
- START THE WORKING TIMES LEARNING BY FOLLOWING THE PROCEDURE IN ***CHAPTER 15***

⇨ **FOR MODEL «GATE 1 DG R3BF» ONLY:** BEFORE STARTING THE WORKING TIMES LEARNING, MOVE THE OPERATOR USING THE MENU 192 MOVE GATE; IF THE GATE OPENS BY PRESSING UP AND IF THE GATE CLOSES BY PRESSING DOWN, THE MOTOR RUNS CORRECTLY, OTHERWISE SWAP THE MOTOR CABLES

1 - CONNECTIONS

WARNING: CONNECT ALL DEVICES WHEN THE CONTROL UNIT IS SWITCHED-OFF

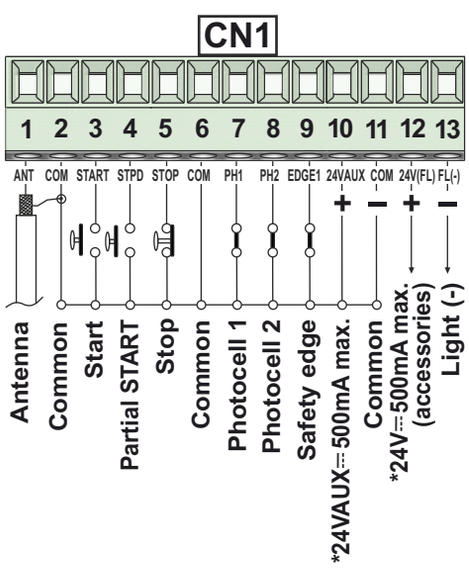


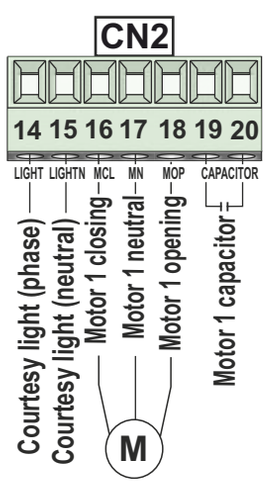


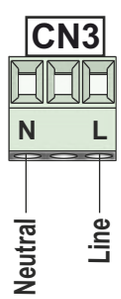
OPTIONAL JUMPERS

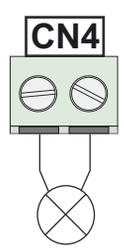
- AUTOMATIC RECOGNITION OF THE N.C. INPUTS NOT IN USE - *NO JUMPER IS REQUIRED ON THE N.C. CONTACTS*

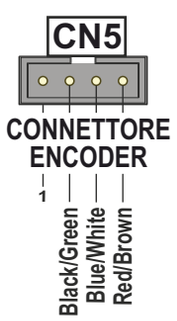
- THE INPUTS EXCLUDED DURING THE WORKING TIMES PROGRAMMING CAN BE RESTORED THROUGH THE «INPUTS MANAGEMENT» MENU *(CHAPTER 14)*. *NO NEED TO SET UP THE UNIT AGAIN*

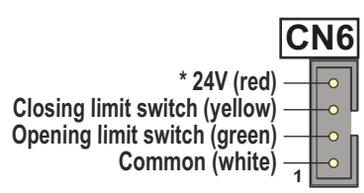


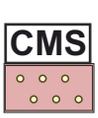


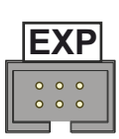


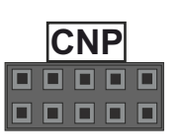


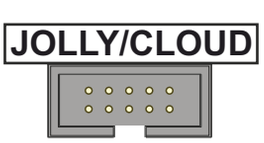


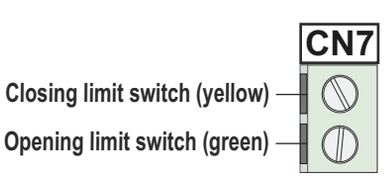


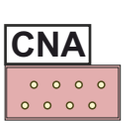


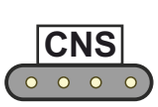


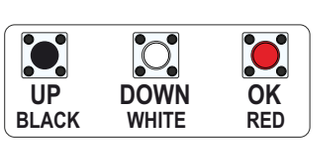












T1	=	MOTOR CONTROL TRIAC
R1	=	MOTOR AND COURTESY LIGHT RELAY
R2	=	MOTOR EXCHANGE RELAY
F1	=	FUSE 6.3AT (230V) OR 10AT (115V)
F2	=	FUSE ACCESSORIES 1A
TR1	=	POWER TRANSFORMER

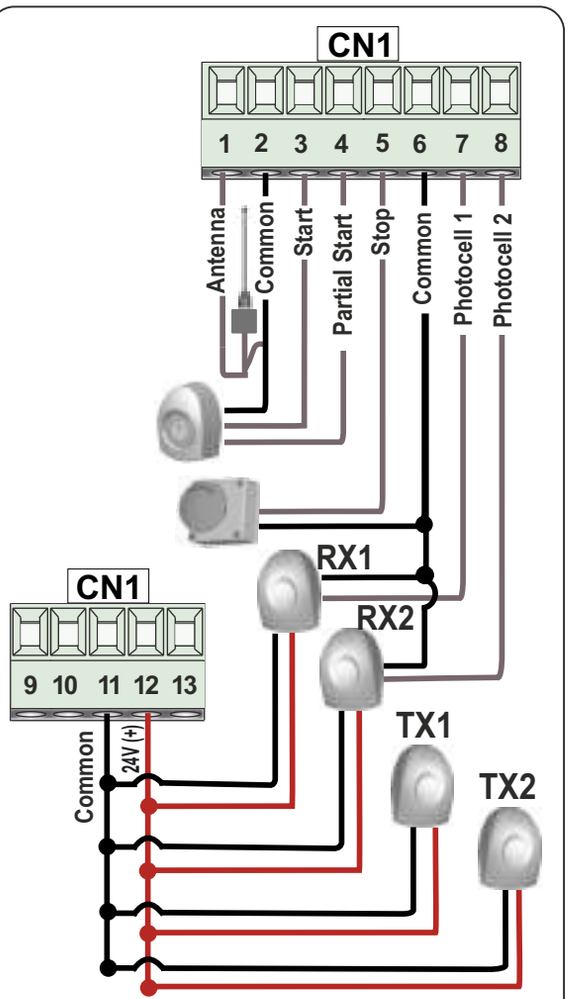
** ALL THE 24V INPUTS SUPPORT A MAXIMUM LOAD OF 500mA, REFERRED TO THE SUM OF THE LOADS OF ALL 24V ACCESSORIES CONNECTED, INCLUDING THE ABSORPTION OF THE RECEIVER ON BOARD (30 mA)*

2 - CONNECTIONS ON CN1

2.1 - START (N.O.)

- CONNECT THE «START» COMMAND ON CLAMPS 2 AND 3
- FOR THE LOGICS TO BE LINKED TO THE «START» COMMAND, SEE THE ***CHAPTER 16 (LOGICS)***

⇨ *IF THE INPUT IS ENGAGED DURING THE PAUSE TIME, THE GATE DOES NOT CLOSE UNTIL THE INPUT IS RELEASED*



2.2 - PARTIAL START (N.O.)

- CONNECT THE «PARTIAL START» ON CLAMPS 2 AND 4
- FOR THE LOGICS TO BE LINKED TO THE «START» COMMAND, SEE THE ***CHAPTER 16 (LOGICS)***
- PARTIAL OPENING SPACE MANAGEMENT: **90 PARTIAL OPENING**
- PARTIAL OPENING PAUSE TIME MANAGEMENT: **91 PARTIAL PAUSE**

⇨ *IF THE INPUT IS ENGAGED DURING THE PAUSE TIME, THE GATE DOES NOT CLOSE UNTIL THE INPUT IS RELEASED*

*IF YOU CONNECT A TRAFFIC LIGHT VIA THE **SEM2** MANAGEMENT UNIT **(SEE PARAGRAPH 9.1)** IT IS POSSIBLE TO ACTIVATE THE PRIORITY IN OPENING OR CLOSING ASSOCIATED TO THE «START» OR «PARTIAL START» COMMANDS, VIA MENU 89*

89 TRAFFIC LIGHT RESERVATION

2.3 - STOP (N.C.)

- CONNECT THE «STOP» COMMAND ON CLAMPS 5 AND 6
- AFTER STOPPING, PRESS «START» TO RESTORE THE MOVEMENT

⇨ *AFTER A «STOP» COMMAND, THE OPERATOR ALWAYS RESTARTS CLOSING*

2.4 - PHOTOCELL 1 AND PHOTOCELL 2 (N.C.)

- CONNECTIONS: **+ = 24V ⎓ MAX 500mA (CLAMP 12)** **COM = 0V (CLAMPS 2 - 6 - 11)**
  PH1 = PHOTOCELL 1 (CLAMP 7) **PH2 = PHOTOCELL 2 (CLAMP 8)**
- MANAGEMENT: **97 PHOTOCELL 1** **98 PHOTOCELL 2**
- **«FOTOTEST»** FUNCTION: CONNECT THE TX-PHOTOCELL POSITIVE CABLE ON CLAMP 10 AND ENABLE THE **«FOTOTEST»** FUNCTION ON THE MENU 94; IT IS ALSO POSSIBLE TO CHOOSE WHICH PHOTOCELL TO TEST AMONG THE OPTIONS OF MENU 95

94 24V AUX

95 PHOTOTEST

⇨ *DEFAULT SETTINGS: **MENU 97** = «CLOSING»; **MENU 98** = «OPENING AND CLOSING»*

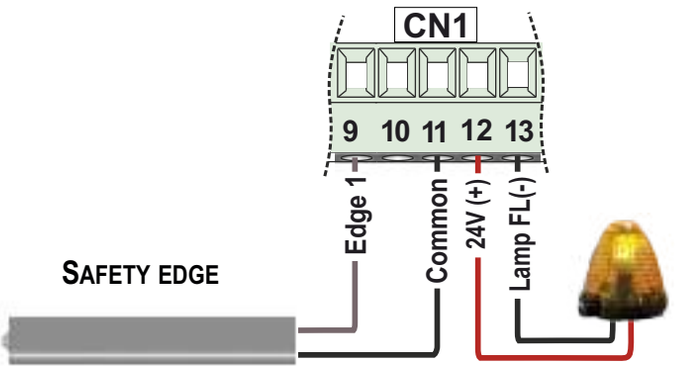
BY CONNECTING THE POWER SUPPLY OF THE PHOTOCELLS TO TERMINAL 10 (AUX) AND SETTING THE MENU 94 TO «IN CYCLE AND PHOTOTEST», THE PHOTOCELL IS TESTED AT EVERY START-UP AND THE ENERGY IS SAVED IN STAND-BY!

2.5 - 24V⎓ FLASHING LIGHT - MAX 3W

- CONNECT THE LAMP ON CLAMPS 12 AND 13
- GATE MOVEMENT SIGNALS:
  1 BLINK/SECOND IN OPENING
  2 BLINKS/SECOND IN CLOSING
  STEADY LIT DURING PAUSE
- MANAGEMENT: MENU 86 — **86 FLASHING LIGHT**
- PRE-FLASHING FUNCTION: MENU 85 — **85 PRE-FLASHING**

⇨ THE CONTROL UNIT SENDS THE WARNING SIGNALS THROUGH THE FLASHING LAMP; *SEE* ***CHAPTER 19***

EXAMPLE OF FLASHING LAMP AND SAFETY EDGE CONNECTION



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2.6 - SAFETY EDGE (N.C.)

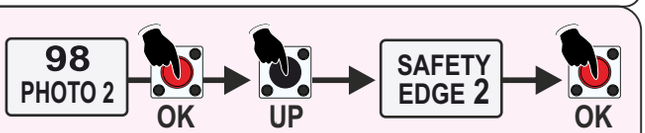
- CONNECT THE SAFETY EDGE 1 ON CLAMPS 9 AND 11
- CHOICE OF THE SAFETY EDGE TYPE: MENU 100 *(MENU 101**)*
- DIRECTION MANAGEMENT: MENÙ 102 *(MENÙ 103*)*

100 SAFETY EDGE 1 | **101**** SAFETY EDGE 2 | **102** EDGE 1 DIRECTION | **103*** EDGE 2 DIRECTION

⇨ BALANCED OR 8K2 RESISTIVE SAFETY EDGE OPTIONS (SINGLE OR DOUBLE): CONTACT CONTROL THROUGH RESISTANCE VALUE FOR SHORT-CIRCUITS DETECTION *(WITH ALARM ON DISPLAY)*

(EXAMPLE)

A SECOND SAFETY EDGE CAN BE CONNECTED TO THE «PHOTOCELL 2» INPUT AND CAN BE ACTIVATED BY SETTING MENU 98 TO «SAFETY EDGE 2»

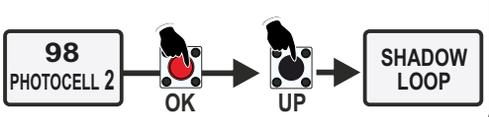


THE DIRECTION OF THIS SECOND SAFETY EDGE CAN BE MANAGED FROM MENU 103

****ONLY ON MODEL «GATE 1 DG R3BF» : CHOICE OF THE SAFETY EDGE TYPE ON MENU 101***

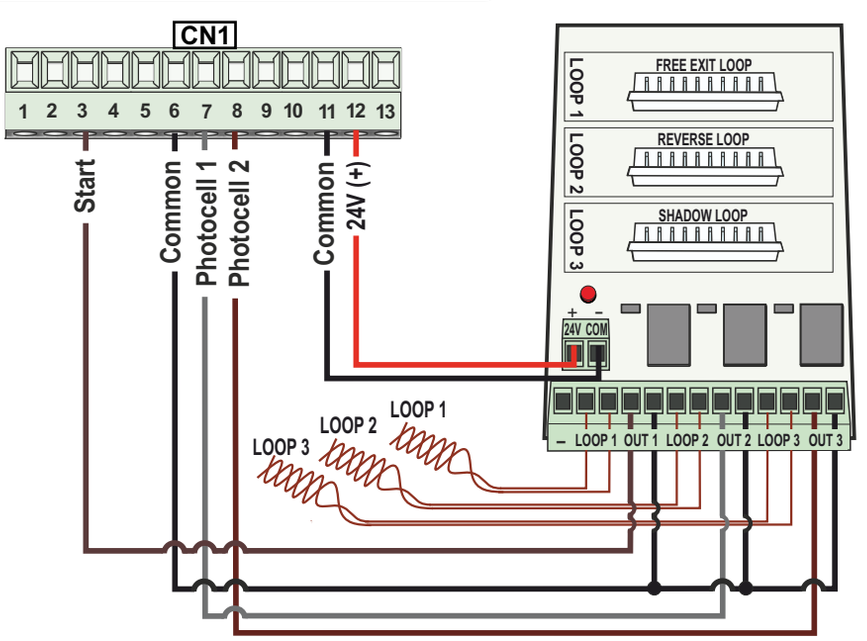
2.7 - SAFETY LOOP

- **FREE EXIT LOOP (LOOP 1)**
  3 = START **(N.O.)**
  6 = COMMON
- **REVERSE LOOP (LOOP 2)**
  7 = PHOTOCELL 1 **(N.C.)**
  6 = COMMON
- **SHADOW LOOP (LOOP 3)**
  8 = PHOTOCELL 2 **(N.C.)**
  6 = COMMON



⇨ ***USE THE SAFETY LOOP COMBINED WITH THE «ULTRA LOOP PLUG» (23105142)***

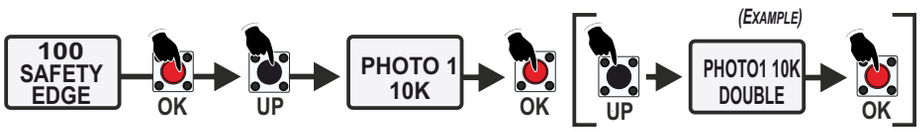
EXAMPLE OF SAFETY LOOP CONNECTION



2.8 - 10K PHOTOCELL SINGLE OR DOUBLE

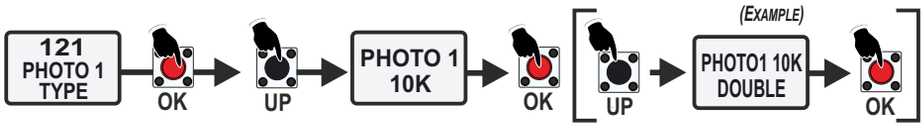
10K PHOTOCELLS ON «GATE 1 DG R2BF» and «GATE 1 DG R2EF»

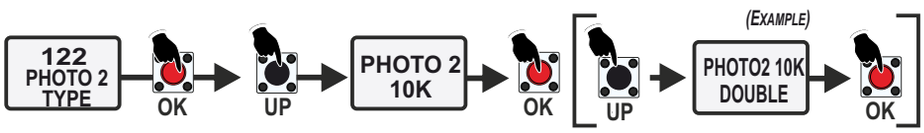
- CONNECT PHOTOCELLS ON CLAMPS 9 - 11 - 12
- ONE OR TWO 10K PHOTOCELLS CAN BE CONNECTED; SET THE MENU 100 ON «SINGLE» OR «DOUBLE»



10K PHOTOCELLS ON «GATE 1 DG R3BF»

- CONNECT PHOTOCELLS ON CLAMPS 7 - 11 - 12 and 8 - 11 - 12
- UP TO FOUR 10K PHOTOCELLS CAN BE CONNECTED; SET THE MENUS 121 OR 122 ON «SINGLE» OR «DOUBLE»





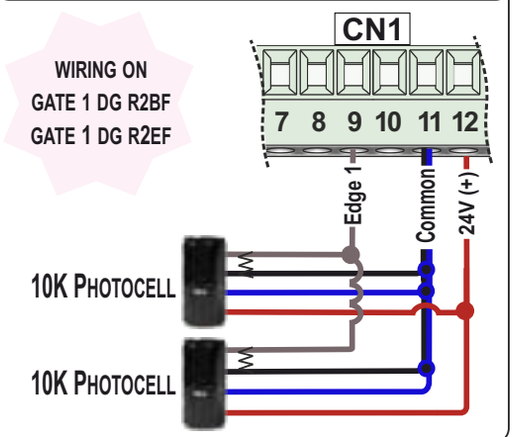
- ON ALL ELECTRONIC CONTROL UNIT MODELS, IT IS POSSIBLE TO SET THE DESIRED OPERATION MODE VIA THE «PHOTOCELL» MENUS

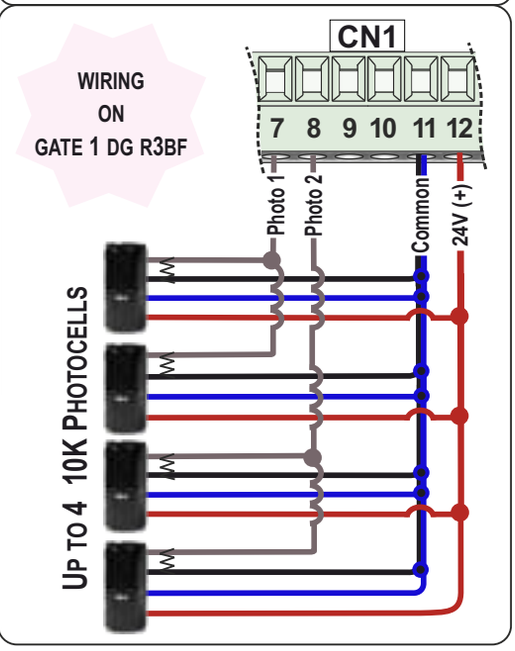
97 PHOTOCELL 1

98 PHOTOCELL 2

⇨ *BY THE USE OF THE 10K PHOTOCELLS, A FURTHER PROTECTION IS GIVEN, EVEN IN THE EVENT OF A SHORT-CIRCUIT ON THE CABLES*

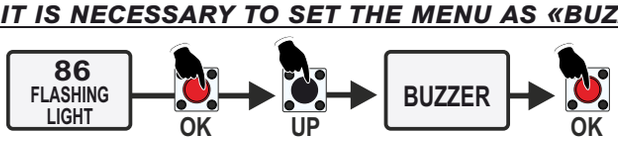
EXAMPLES OF 10K PHOTOCELLS CONNECTION





2.9 - BUZZER 24V ⎓

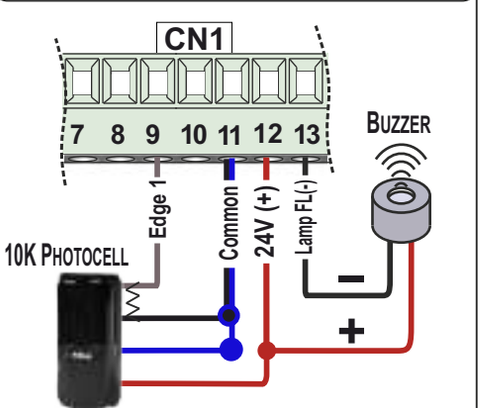
- CONNECT THE BUZZER ON CLAMPS 12 and 13
- USE A 24V⎓ AND 100 dB OSCILLATING BUZZER
- THE BUZZER CAN BE CONNECTED INSTEAD OF THE FLASHING LIGHT; ***HOWEVER, IT IS NECESSARY TO SET THE MENU AS «BUZZER»***



- THE BUZZER ACTIVATES AFTER 2 CONSECUTIVE INTERVENTIONS OF THE ANTI-CRUSHING PROTECTION

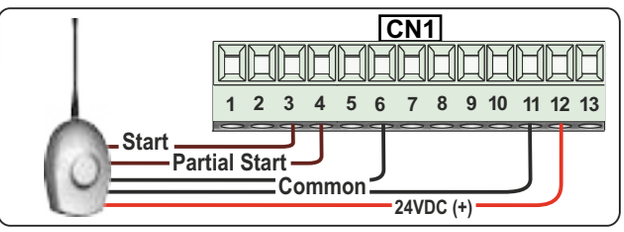
⇨ PRESS THE STOP BUTTON TO TURN OFF THE BUZZER; ANYWAY, THE SOUND SWITCHES OFF AUTOMATICALLY AFTER 5 MINUTES AND THE OPERATOR REMAINS STOPPED WAITING FOR A NEW COMMAND

EXAMPLE OF 10K PHOTOCELL AND BUZZER CONNECTION



2.10 - EXTERNAL RECEIVER

- AN EXTERNAL RECEIVER CAN BE CONNECTED ACCORDING TO THE CONNECTION DIAGRAM ON THE SIDE.
- FOR THE OPERATION OF THE RECEIVER, REFER TO ITS INSTRUCTION MANUAL



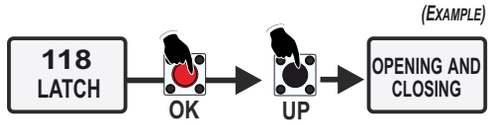
2.11 - LATCH OPENING OR LATCH CLOSING BUTTON

- CONNECT ON CLAMPS 4 AND 6

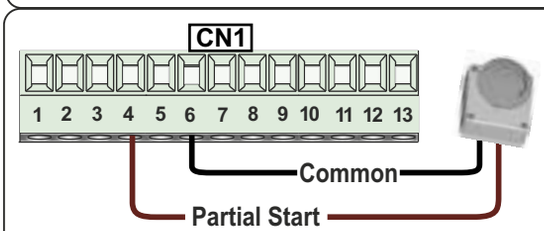
⚠ ***THE «PARTIAL START» FUNCTION WILL BE DISABLED***

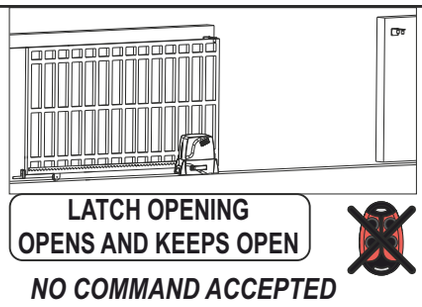
- MANAGEMENT: SET THE DESIRED OPERATION MODE ON MENU 118
- TO DISABLE THE LATCH FUNCTION, PRESS AGAIN THE ACTIVATION COMMAND

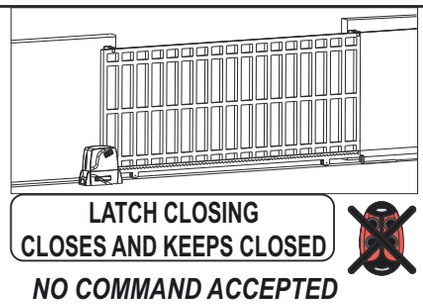
(EXAMPLE)



⇨ *THE LATCH FUNCTION CAN BE ALSO ENABLED ON THE SECOND CHANNEL OF THE TRANSMITTER; SEE THE **PARAGRAPH 18.4** FOR MORE DETAILS*







2.12 - TIMER (N.O.) - EXTERNAL CLOCK

92 TIMER

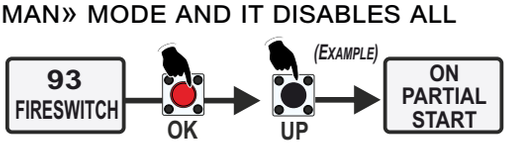
- CONNECT THE TIMER TO THE CLAMP 4 «PARTIAL START» OR TO THE 8 «PHOTOCELL 2»
- IF CONNECTED ON THE «PARTIAL START», THIS COMMAND WILL BE DISABLED *(ON TRANSMITTERS TOO)*
- THE TIMER OPENS AND KEEPS THE GATE OPEN UNTIL ENGAGED; WHEN RELEASED, THE GATE CLOSES ONLY AFTER THE PRE-SET PAUSE TIME HAS ELAPSED.
- IN THE EVENT OF A SAFETY ACCESSORY INTERVENTION, THE TIMER RESETS AUTOMATICALLY AFTER 6 SEC.

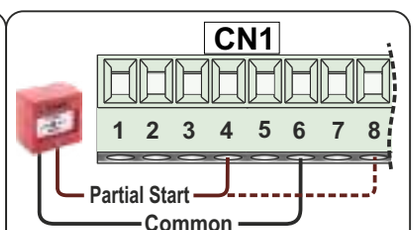
⇨ *IN THE EVENT OF A POWER FAILURE WHEN THE GATE IS OPEN:*
IF THE TIMER IS STILL ACTIVE WHEN THE POWER IS RESTORED, THE GATE REMAINS OPEN
IF THE TIMER IS NO LONGER ACTIVE, A «START» INPUT WILL BE REQUIRED TO CLOSE THE GATE

2.13 - «FIRE SWITCH» FUNCTION

- THE EMERGENCY FIRE-SWITCH CAN BE CONNECTED ON «PARTIAL START» OR «PHOTOCELL 2» INPUTS
- THE FIRE-SWITCH WORKS IN «DEAD MAN» MODE AND IT DISABLES ALL THE SAFETY DEVICES WHEN IN USE.
- THE «FIRE SWITCH» FUNCTION CAN BE ENABLED THROUGH MENU 93

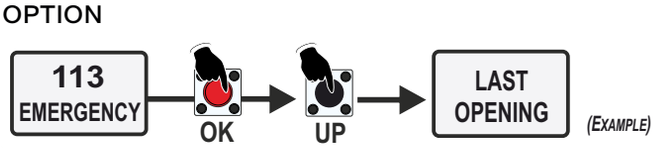
(EXAMPLE)



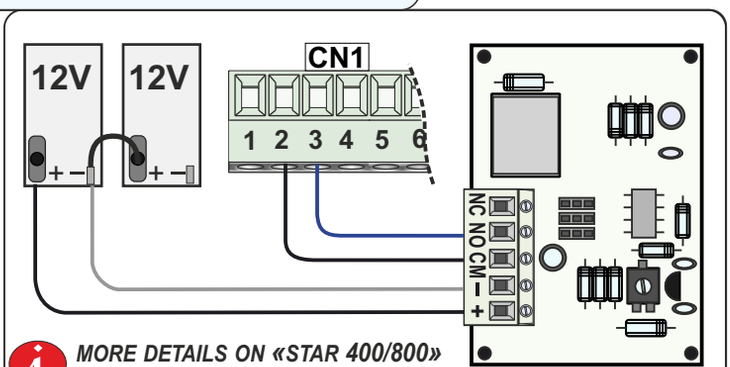


2.14 - EMERGENCY BATTERY CONNECTION VIA «LB» CIRCUIT

- THE **«STAR 400/800»** EMERGENCY BATTERY PACK CAN BE CONNECTED THROUGH THE MANAGEMENT UNIT **«LB»**
- THE **«LB»** MANAGEMENT UNIT CONTROLS THE CHARGE OF THE BATTERIES AND ALLOWS ONE LAST OPERATION BEFORE THE BATTERIES ARE COMPLETELY DISCHARGED
- THE LAST OPERATION CAN BE IN OPENING OR IN CLOSING; ON MENU 113 YOU CAN SET THE DESIRED OPTION



(EXAMPLE)

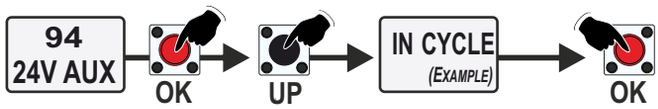


MORE DETAILS ON «STAR 400/800» AND «LB» INSTRUCTIONS

⚠ *IN CASE OF POWER FAILURE, THE LAST EMERGENCY OPERATION IS PERFORMED AS SOON AS THE BATTERY CHARGE DROPS BELOW 22V*

2.15 - 24V⎓ DC AUX INPUT OPTIONS - *CLAMP 10 - MAX 500mA*

- MANAGEMENT: ON MENU 94 CHOOSE HOW TO HAVE VOLTAGE ON THE AUX INPUT, ACCORDING TO THE TYPE OF ACCESSORY YOU CONNECT

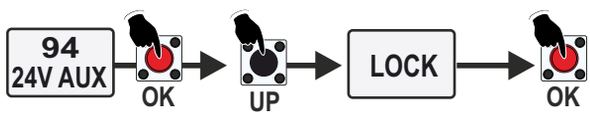


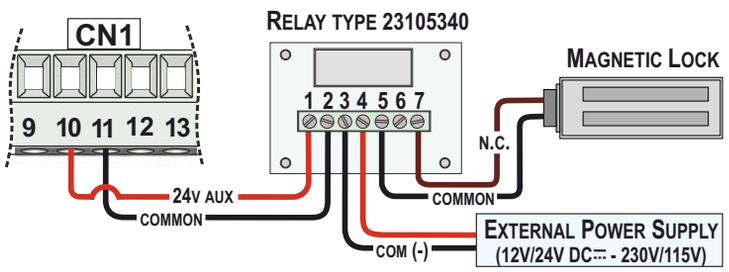
CONNECT THE ACCESSORY ONLY AFTER SETTING THE MENU 94 ON THE DESIRED OPTION!

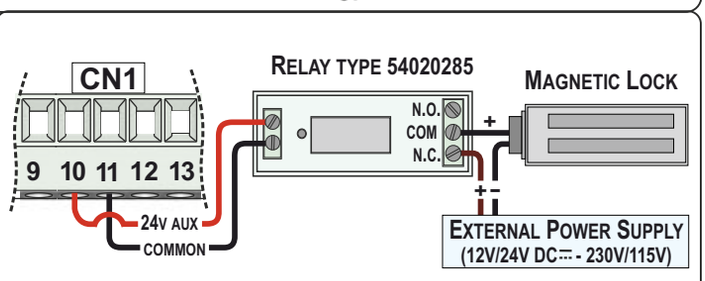
- A RELAY CAN BE CONNECTED TO THE 24VAUX INPUT; THE RELAY ALLOWS THE CONNECTION AND THE MANAGEMENT OF ADDITIONAL ACCESSORIES *(COURTESY LIGHT, LOCKS ETC.)*; SOME EXAMPLES BELOW, INCLUDING THE MENU 94 SETTINGS

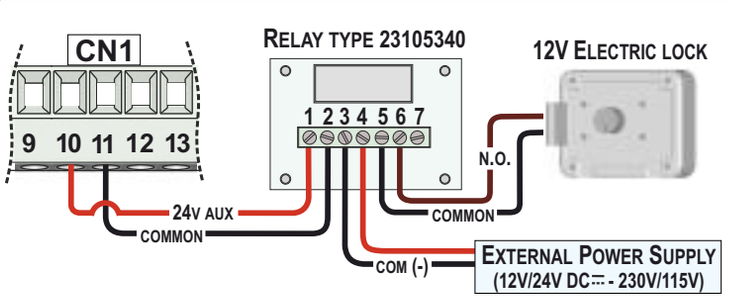
MAGNETIC LOCK OR 12V ELECTRIC LOCK CONNECTION - *BY THE USE OF TWO DIFFERENT RELAY MODELS*

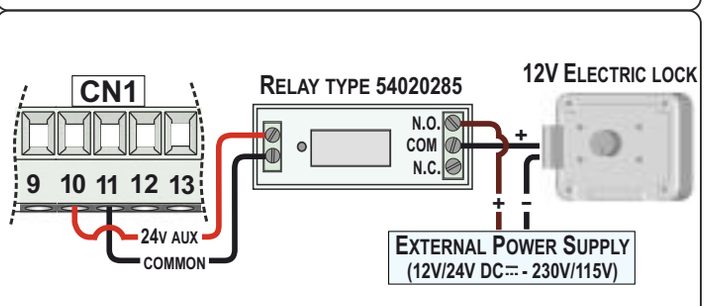
- TO USE THE MAGNETIC LOCK OR THE 12V ELECTRIC LOCK *(MAX 3A OR 15W)*, SET THE MENU 94 ON «LOCK»



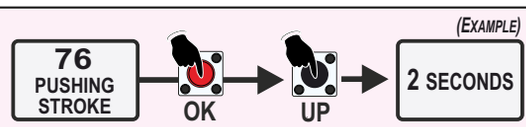






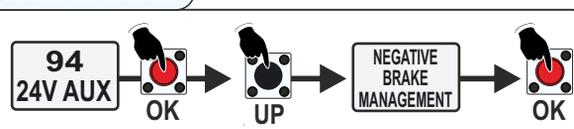


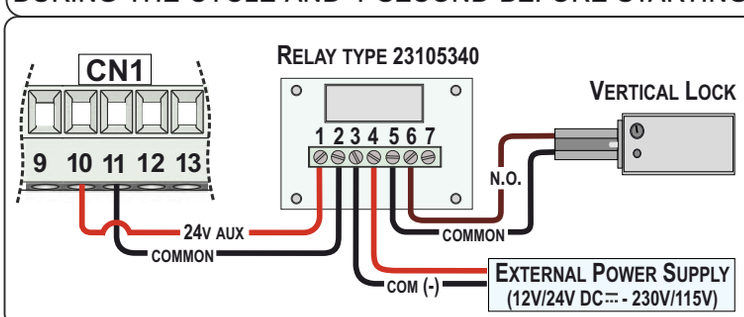
*THE **«PUSHING STROKE»** OPTION SIMPLIFIES THE LOCK RELEASE BY GIVING A LITTLE PUSHING STROKE BEFORE STARTING MOVEMENT*

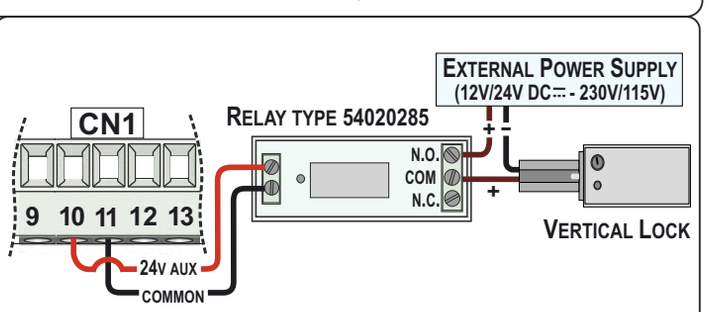


VERTICAL LOCK CONNECTION - *BY THE USE OF TWO DIFFERENT RELAY MODELS*

- TO USE THE VERTICAL LOCK SET THE MENU 94 ON «NEGATIVE BRAKE MANAGEMENT» (24VAUX INPUT POWERED DURING THE CYCLE AND 1 SECOND BEFORE STARTING)

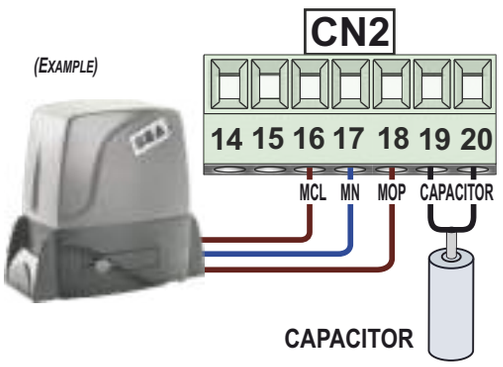






3 - CONNECTION ON CN2

3.1 - MOTOR CONNECTION ON THE CONTROL UNIT



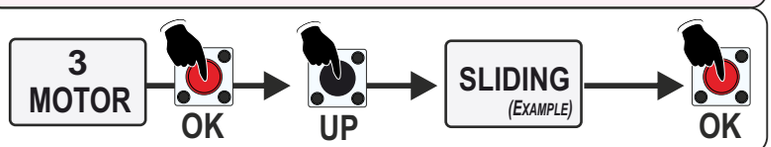
MOTOR 1 (230V)

16 = MCL - M1 CLOSING
17 = MN - M1 NEUTRAL *(BLUE)* *
18 = MOP - M1 OPENING
19 - 20 = CAPACITOR

* *WHITE → 115V*

OPERATOR FOR SLIDING GATE ONLY AS EXAMPLE

- ACCORDING TO THE MODEL OF OPERATOR IN USE, SET THE MENU 3 ON THE CORRECT TYPE

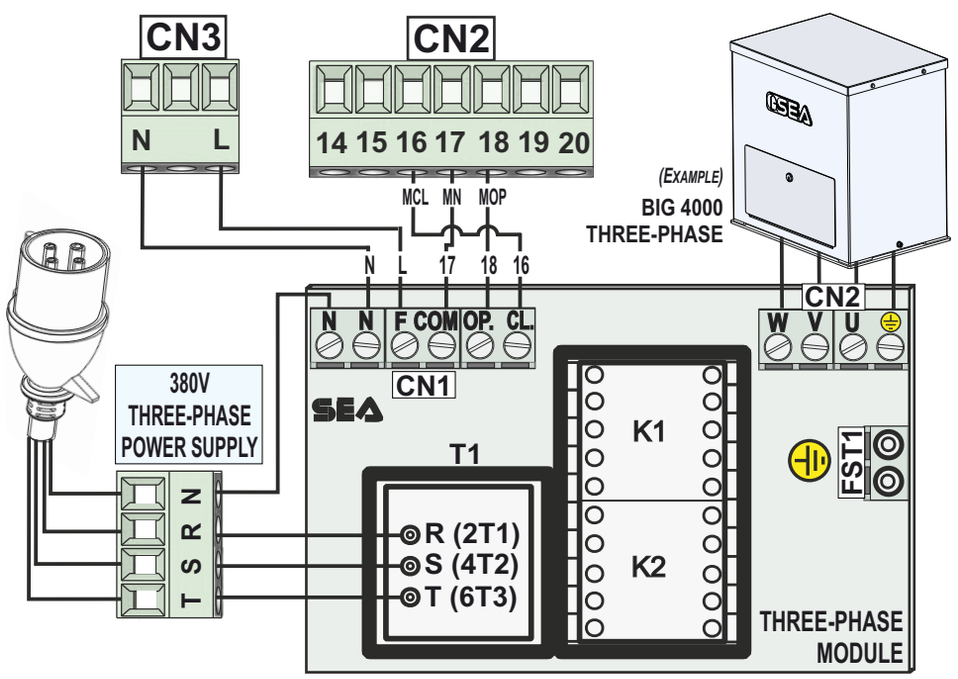


3.2 - THREE-PHASE MODULE CONNECTION

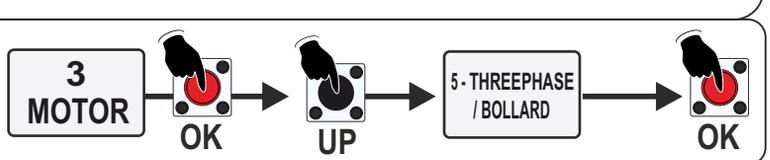
THREE-PHASE MODULE MAIN PARTS

CN1 = 220V POWER SUPPLY
CN2 = 380V MOTOR
SFT1 = EARTH GROUNDING FASTON
K1 = 230V~16A CONTACTOR
K2 = 230V~16A CONTACTOR
T1 = THERMAL WITCH *

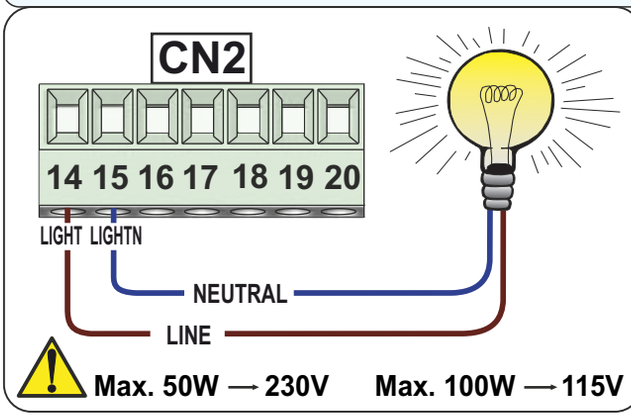
* T1 INTERVENTION THRESHOLD
3,7A → BIG THREE-PHASE
1,8A → LEPUS THREE-PHASE



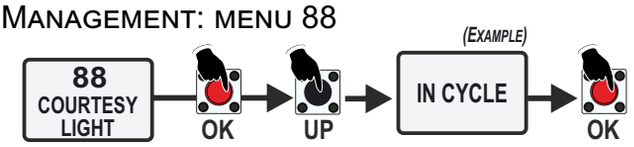
- FOR THE USE OF THREE-PHASE OPERATORS WITH THREE-PHASE MODULE, IT IS NECESSARY TO SET MENU 3 ON «THREE-PHASE/BOLLARD»



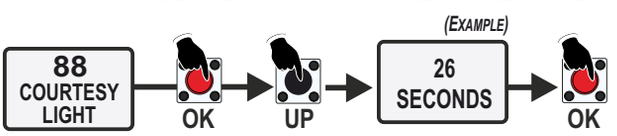
3.3 - COURTESY LIGHT CONNECTION



- TIMED COURTESY LIGHT CONNECTION
- MANAGEMENT: MENU 88

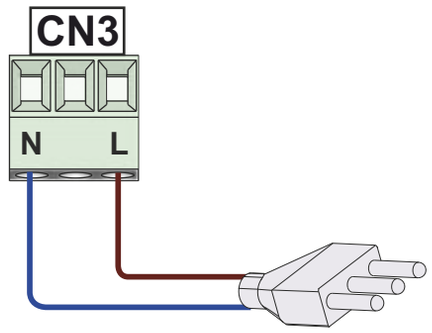


- TIMING CAN BE SET FROM 0 TO 240 SECONDS



4 - POWER SUPPLY CONNECTION ON CN3

4.1 - CONTROL UNIT POWER SUPPLY



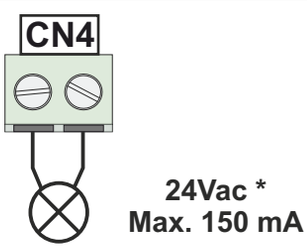
- *FUSE 16AT DELAYED ON 230V~ POWER SUPPLY*
  FUSE 16AT DELAYED ON 115V~ POWER SUPPLY
- USE A 10A DIFFERENTIAL SWITCH TO PROTECT THE POWER SUPPLY SYSTEM
- IN CASE OF UNSTABLE POWER SUPPLY, THE USE OF AN EXTERNAL UPS OF MIN.800VA IS RECOMMENDED

FOR THE CONNECTION TO THE POWER GRID RESPECT THE LAWS IN FORCE

THE CONTROL UNIT MUST BE POWERED ONLY AFTER ALL THE WIRINGS HAVE BEEN COMPLETED!

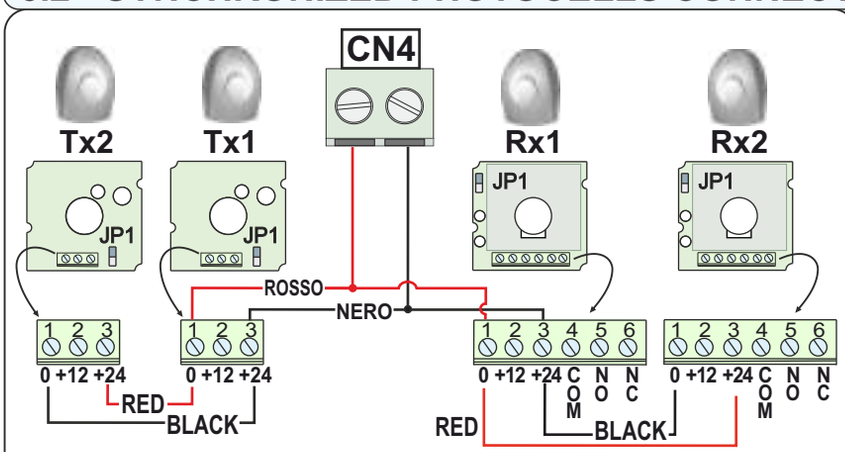
5 - CONNECTION ON CN4

5.1 - 24VAC CONNECTOR *(MAX 150 mA)*



- THE ELECTRONIC UNIT IS EQUIPPED WITH A 24VAC CONNECTOR, WITH A MAXIMUM LOAD OF 150 mA, FOR CONNECTING 24V ACCESSORIES SUCH AS THE EXTERNAL RECEIVER, THE EXTERNAL POWER SUPPLY OR ADDITIONAL PHOTOCELLS, ETC ..

5.2 - SYNCHRONIZED PHOTOCELLS CONNECTIONS



- WIRING DIAGRAM FOR ONE OR TWO COUPLE OF SYNCHRONIZED PHOTOCELLS ON CN4 *(24VAC - MAX. 150 mA)*
- SET THE DESIRED OPERATION MODE VIA THE MENUS «PHOTOCELL»

97 PHOTOCELL 1	98 PHOTOCELL 2

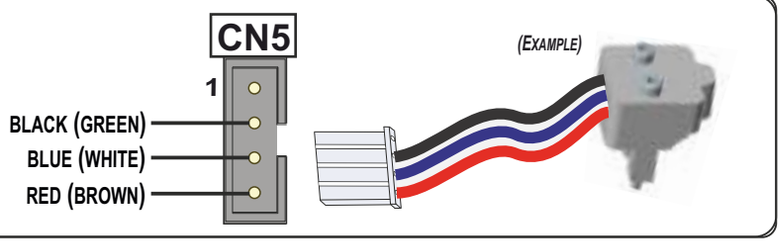
⇨ *FOR MORE DETAILS ON SYNCHRONIZED PHOTOCELLS, SEE THE RELATIVE TECHNICAL INSTRUCTION*

6 - CONNECTIONS ON CN5

6.1 - ENCODER CONNECTION

● CONNECT THE **ENCODER**S ON CN5; RESPECT THE CABLE COLORS:

OLD MODEL → BROWN - WHITE - GREEN
NEW MODEL → RED - BLUE - BLACK



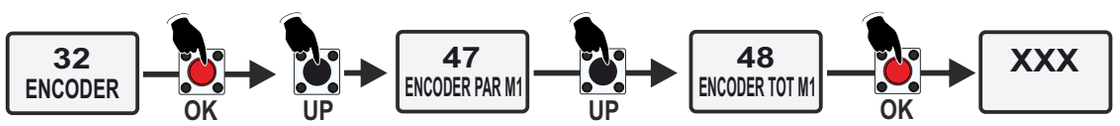
6.2 - ENCODER ADJUSTMENTS

● ENCODER CAN BE ENABLED ON MENU 32

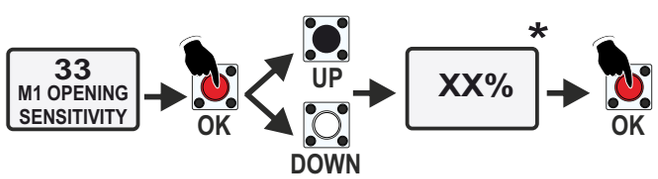
● PULSES DISPLAY:

PULSES READ DURING OPERATION
47-ENCODER PAR M1

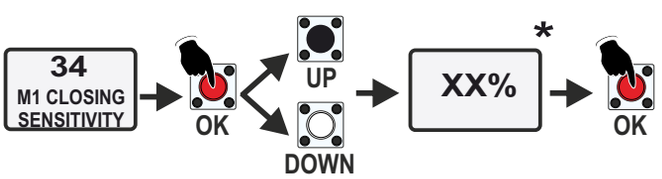
TOTAL PULSES STORED
48-ENCODER TOT M1



● OPENING INTERVENTION TIME ADJUSTMENT



● CLOSING INTERVENTION TIME ADJUSTMENT



* SETTABLE VALUES: MINIMUM 10% (RAPID INTERVENTION) - MAXIMUM 99% (SLOW INTERVENTION)

⇨ ***IF SET TO OFF (INTERVENTION EXCLUDED), THE ENCODER ONLY DETECTS THE POSITION***

7 - CONNECTION ON CN6 and CN7

7.1 - LIMIT SWITCH CONNECTION

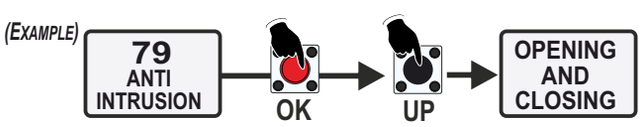
● CONNECT THE OPENING AND CLOSING LIMIT SWITCH AS SHOWN ON THE SIDE

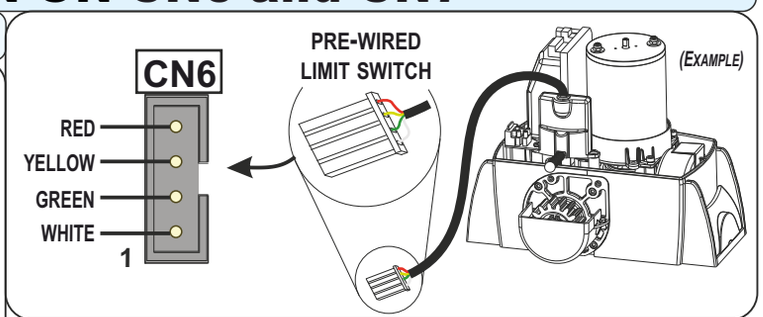
PRE-WIRED LIMIT SWITCH ON CN6

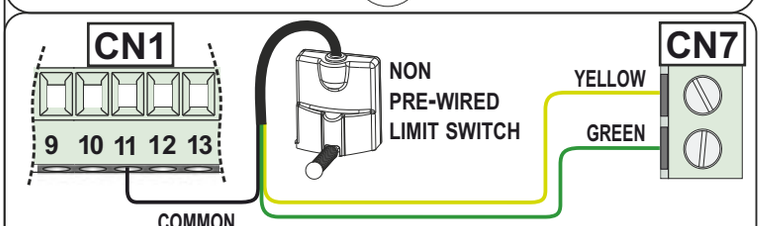
NON PRE-WIRED LIMIT SWITCH ON CN1 AND CN7

⇨ THE TYPE OF LIMIT SWITCH IS AUTOMATICALLY DETECTED DURING THE WORKING TIMES LEARNING

ANTI-INTRUSION FUNCTION: IS LINKED TO THE PRESENCE OF ONE LIMIT SWITCH AT LEAST (OR OF POTENTIOMETER); IF ENABLED, THIS FUNCTION RESTORES THE ORIGINAL STATE OF THE GATE AFTER THE MANUAL FORCING







CN6 { RED = 24V; YELLOW = CLOSING LIMIT SWITCH; GREEN = OPENING LIMIT SWITCH; WHITE = COMMON }

CN7 { YELLOW = CLOSING LIMIT SWITCH; GREEN = OPENING LIMIT SWITCH }

CN1 { BLACK = COMMON }

8 - CONNECTION ON CMS

8.1 - «PRIMARY/SECONDARY» (MASTER/SLAVE) CIRCUITS

- PRIMARY/SECONDARY MODE: TO MANAGE 2 OPERATORS (EX. OPPOSITE BARRIERS OR BOLLARDS) HAVING EACH ONE ITS CONTROL UNIT

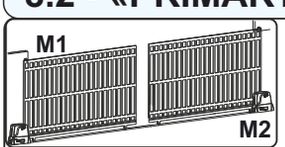
- CONNECTION VIA CMS CONNECTOR
- MANAGEMENT: **105 PRIMARY SECONDARY** SET A CONTROL UNIT AS «PRIMARY» AND THE OTHER AS «SECONDARY»

⇨ CONNECT ALL ACCESSORIES ON THE «PRIMARY» CONTROL UNIT.

THE «SECONDARY» CONTROL UNIT ONLY ALLOWS THE MANAGEMENT OF THE FOLLOWING MENUS:

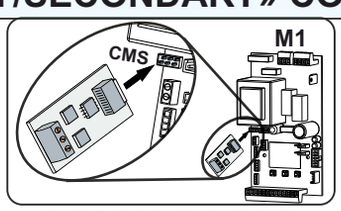
1-LANGUAGE
3-MOTOR
5-REVERSE MOTOR
14-RESET
28-MOTOR 1 OPENING TORQUE
29-MOTOR 1 CLOSING TORQUE
32-ENCODER
33-MOTOR 1 OPENING SENSITIVITY
34-MOTOR 1 CLOSING SENSITIVITY
37-SLOWDOWN SENSITIVITY
47-MOTOR 1 PARTIAL ENCODER
48-MOTOR 1 TOTAL ENCODER
59-MOTOR 1 SLOWDOWN IN OPENING
60-MOTOR 1 SLOWDOWN IN CLOSING
63-DECELERATION
64-ACCELERATION
65-MOTOR 1 OPENING TIME
66-MOTOR 1 CLOSING TIME
70-POSITION RECOVERY IN OPENING
71-POSITION RECOVERY IN CLOSING
72-MOTOR 1 TOLERANCE IN OPENING
73-MOTOR 1 TOLERANCE IN CLOSING
76-PUSHING STROKE
83-EXTRA TIME
86-FLASHING LIGHT
88-COURTESY LIGHT
94-24V AUX (NO AUTOTEST FUNCTION)
104-SELECT LIMIT SWITCH
106-DIAGNOSTICS
112-PASSWORD

8.2 - «PRIMARY/SECONDARY» CONFIGURATION



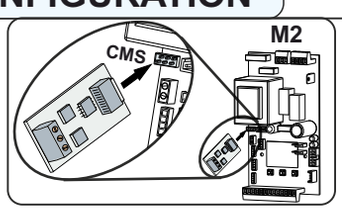
INSTALL and SET UP THE TWO OPERATORS *

1



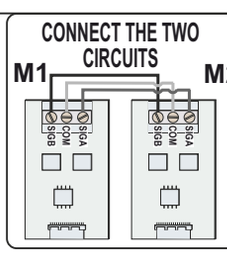
CONNECT THE FIRST CIRCUIT TO THE MOTOR 1 CONTROL UNIT

2



CONNECT THE SECOND CIRCUIT TO THE MOTOR 2 CONTROL UNIT

3



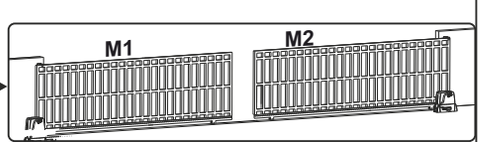
⇨ USE A SHIELDED AND TWISTED PAIRS TRANSMISSION CABLE TYPE **RS482** WITH A SECTION NOT EXCEEDING 0.5 mm²

RESPECT THE CABLES POLARITY

4

5 **9 PROGRAMMAZIONE** → OK

CARRY ON THE WORKING TIMES LEARNING ON EVERY CONTROL UNIT *(SEE CHAPTER 15)*



6 **MOTOR 1 CONTROL UNIT «PRIMARY» SET UP**

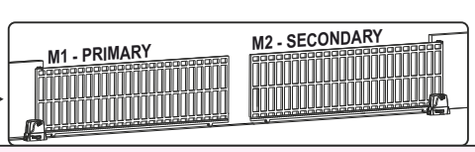
00111110 11000000 → UP → **03.04** *(EXAMPLE)* → UP → **1 LANGUAGE** → UP → 5 SEC. DOWN → **28 OP. TORQUE** → DOWN → **105 PRIMARY SECONDARY** → OK → UP → **PRIMARY** → OK

7 **MOTOR 2 CONTROL UNIT «SECONDARY» SET UP**

00111110 11000000 → UP → **03.04** *(EXAMPLE)* → UP → **1 LANGUAGE** → UP → 5 SEC. DOWN → **28 OP. TORQUE** → DOWN → **105 PRIMARY SECONDARY** → OK → UP → **SECONDARY** → OK

8

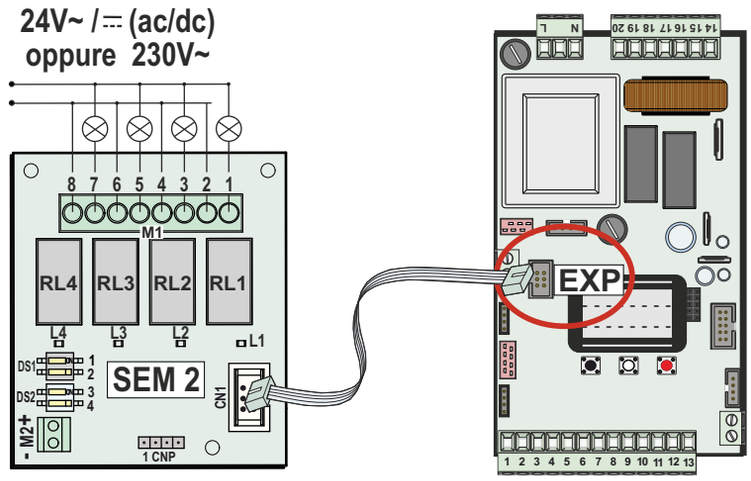
ONCE THE INDIVIDUAL CONTROL UNITS HAVE BEEN CONFIGURED, TURN THEM OFF AND RESTART, THEN GIVE A «START» COMMAND TO THE «PRIMARY» CONTROL UNIT



**** INSTALL AND SET UP THE TWO OPERATORS AS IF THEY WERE TWO INDEPENDENT INSTALLATIONS. CHECK THE CORRECT FUNCTIONING AND THE CORRECT READING OF THE LIMIT SWITCHES, IF INSTALLED.***

9 - COLLEGAMENTI SU EXP

9.1 - «SEM 2» MANAGEMENT UNIT

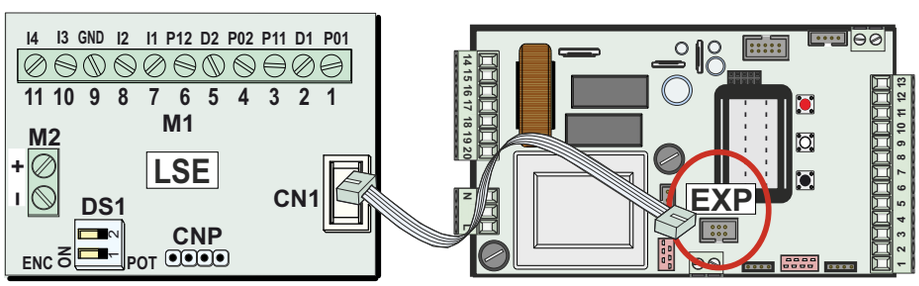


- THE **SEM 2** ACCESSORIES MANAGEMENT UNIT ALLOWS YOU TO CONNECT AND MANAGE THE FOLLOWING ADDITIONAL ACCESSORIES:
  - TRAFFIC LIGHT
  - COURTESY LIGHT
  - VERTICAL ELECTRIC LOCK
  - POSITIVE OR NEGATIVE ELECTRIC BRAKE

⇨ SEM2 MANAGES THE STATUS OF THE LIMIT SWITCHES TO ALLOW THE CONNECTION OF ACCESSORIES WHICH ACTIVATION DEPENDS ON THE LIMIT SWITCH STATUS

MORE DETAILS ON SEM 2 INSTRUCTIONS

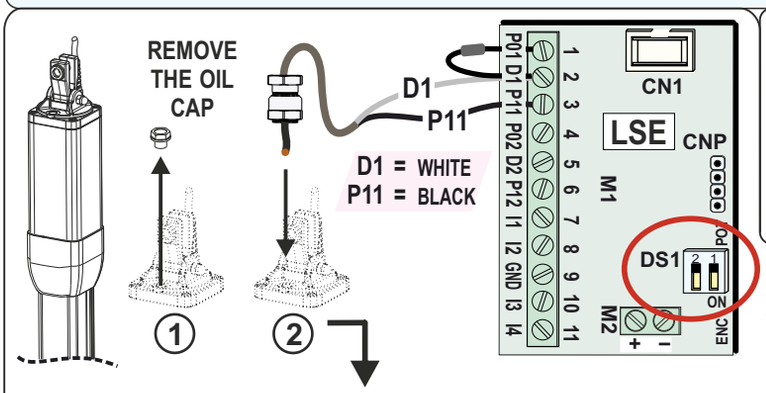
9.2 - «LSE» or «LE» MANAGEMENT UNITS



- THE **LSE *(OR LE)*** MANAGEMENT CIRCUITS ALLOW YOU TO CONNECT AND MANAGE DIFFERENT ADDITIONAL ACCESSORIES, SUCH AS THE TEMPERATURE PROBE OR THE POTENTIOMETER

MORE DETAILS ON LSE (OR LE) INSTRUCTIONS

9.3 - TEMPERATURE PROBE CONNECTION VIA «LSE» or «LE»

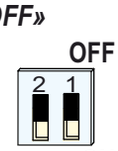


SCREW THE TEMPERATURE PROBE TO REPLACE THE OIL CAP

- CONNECT THE TEMPERATURE PROBE AS SHOWN ON THE SIDE
- THE PROBE DETECTS THE OIL TEMPERATURE; IF IT FALLS BELOW THE SET THRESHOLD, THE PROBE ACTIVATES THE HEATING, RETURNING THE VALUES TO THE ESTABLISHED RANGE

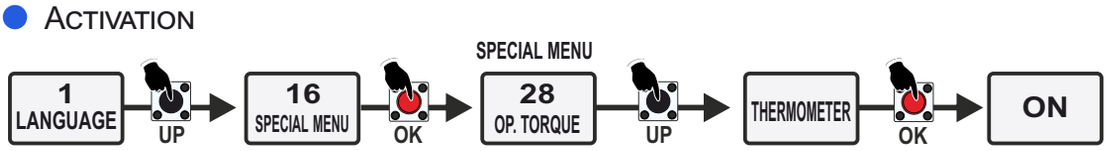
ON «DS1» ADJUST BOTH DIP-SWITCHES TO «OFF»

DIP SWITCH 1 = OFF
DIP SWITCH 2 = OFF

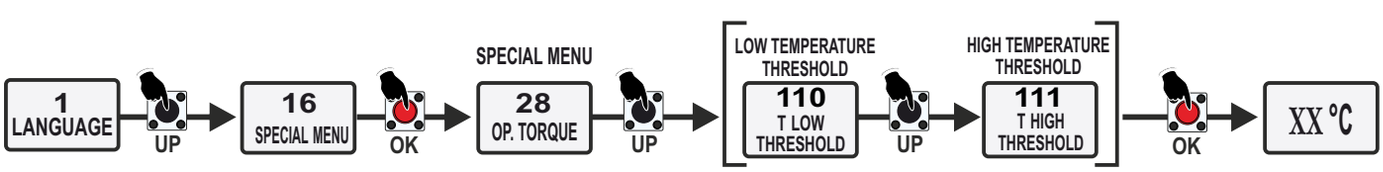


9.4 - ACTIVATION AND SETTING OF THE TEMPERATURE PROBE

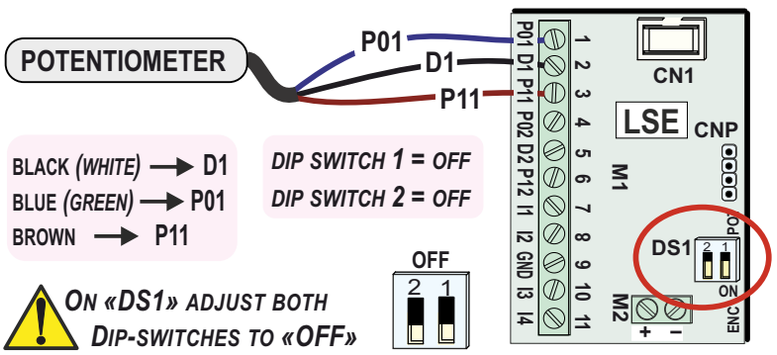
- ACTIVATION



- SETTING OF HIGH AND LOW TEMPERATURE THRESHOLDS TO ENABLE/DISABLE THE OIL HEATING



9.5 - «POSITION GATE» LINEAR POTENTIOMETER CONNECTION VIA «LSE» or «LE»



- CONNECT THE **«POSITION GATE» LINEAR POTENTIOMETER** FOR MANAGING THE CORRECT POSITION OF THE GATE AND THE INVERSION ON OBSTACLES, AS SHOWN ON THE SIDE

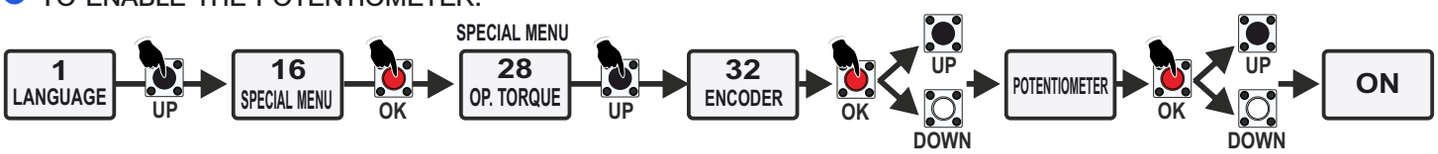
- RESPECT THE CABLE COLORS

OLD MODEL → BROWN - GREEN - WHITE

NEW MODEL → BROWN - BLUE - BLACK

FOR DISTANCES OF MORE THAN 2m, CONNECT A 3-POLE SHIELDED CABLE AND WIRE THE SHIELD ON THE COMMON

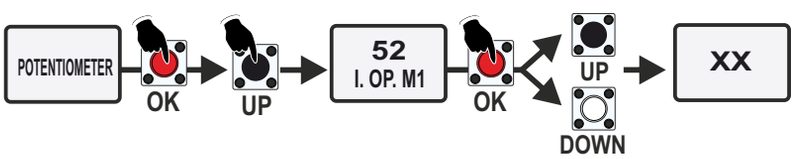
- TO ENABLE THE POTENTIOMETER:



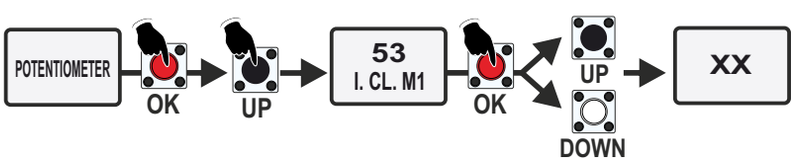
9.6 - CONFIGURAZIONE POTENZIOMETRO «POSITION GATE»

- POTENTIOMETER SUBMENU: **(MENU 51) MOTOR PARTIAL IMPULSES** DISPLAYS THE OPERATOR CURRENT POSITION

- POTENTIOMETER SUBMENU: **(MENU 52) MOTOR IMPULSES IN OPENING** DISPLAYS PULSES WHEN THE LEAF IS COMPLETELY OPEN AND GIVES THE POSSIBILITY OF INCREASING OR DECREASING THE TOTAL PULSES



- POTENTIOMETER SUBMENU: **(MENU 53) MOTOR IMPULSES IN CLOSING** DISPLAYS PULSES WHEN THE LEAF IS COMPLETELY CLOSED AND GIVES THE POSSIBILITY OF INCREASING OR DECREASING THE TOTAL PULSES

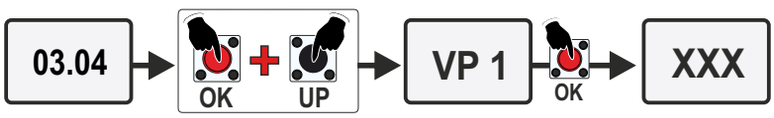


*THE **«POTENTIOMETER DIRECTION»** ALARM APPEARS ON THE DISPLAY IF THE POTENTIOMETER READING IS INVERTED IN RESPECT TO THE DIRECTION OF MOVEMENT **(SEE CHAPTER 19)**;*
SWAP THE BROWN WIRE WITH THE BLUE (OR GREEN) WIRE AND REPEAT THE PROGRAMMING

9.7 - ACCESS TO THE HIDDEN «DEBUG» MENU FOR POTENTIOMETER

- TO DISPLAY THE INSTANTANEOUS SPEED VALUE DETECTED **«VP1»**; KNOWING THIS VALUE ALLOWS YOU TO ADJUST THE INTERVENTION THRESHOLDS OF THE POTENTIOMETER IN OPENING, CLOSING AND DECELERATION *(SEE NEXT PARAGRAPH)*. ***THE THRESHOLDS MUST ALWAYS BE ADJUSTED TO A VALUE GREATER THAN THE «VP1» VALUE***

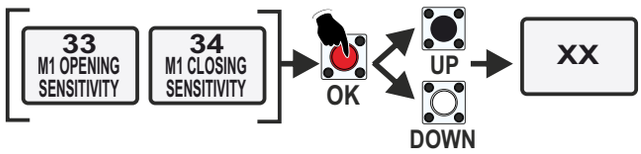
FOR MORE DETAILS ON THE DISPLAY, SEE CHAPTER 12



9.8 - «POSITION GATE» POTENTIOMETER PARAMETERS ADJUSTMENT

● SENSITIVITY PARAMETERS IN OPENING AND CLOSING FOR POTENTIOMETER INTERVENTION TIME ADJUSTMENT

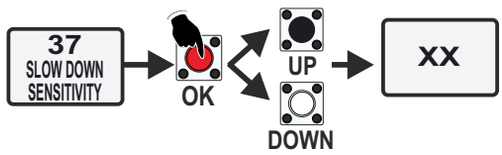
⇨ *FOR A QUICK REVERSE ON OBSTACLE DECREASE THE SENSITIVITY*



SET TO OFF (INTERVENTION EXCLUDED): THE POTENTIOMETER ONLY DETECTS THE IMPULSES (DOES NOT REVERSE ON OBSTACLE)

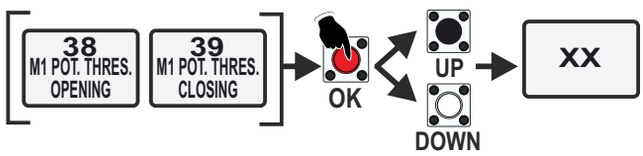
● SLOWDOWN SENSITIVITY PARAMETER FOR ADJUSTMENT OF THE INVERSION TIME DURING THE SLOW DOWN

⇨ *FOR A QUICK REVERSE ON OBSTACLE DECREASE THE SENSITIVITY*



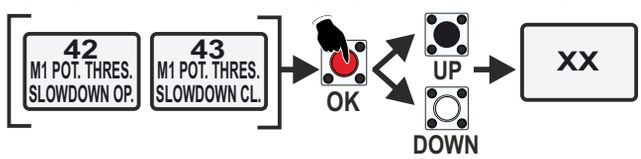
● POTENTIOMETER INTERVENTION THRESHOLD ADJUSTMENT IN OPENING AND CLOSING

⇨ *THE LOWER THE THRESHOLD, THE GREATER THE FORCE REQUIRED FOR THE INVERSION*



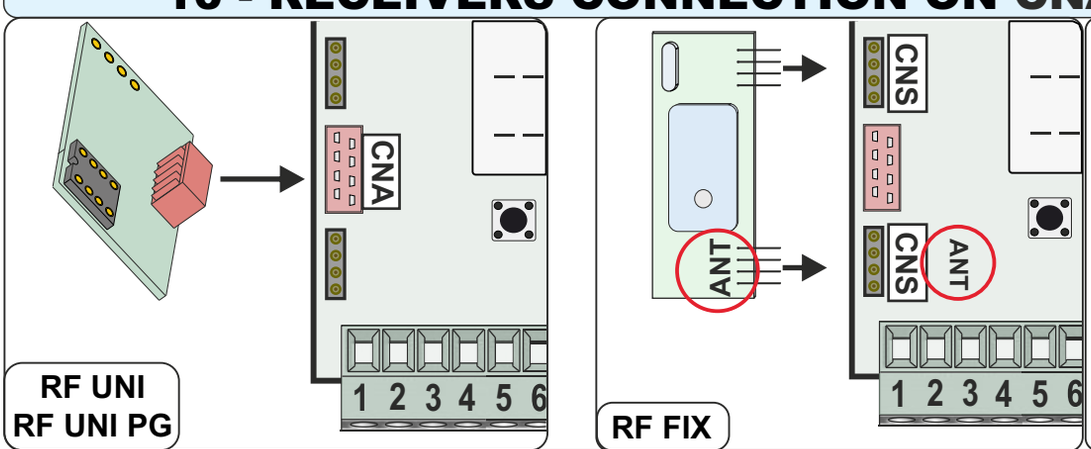
POTENTIOMETER INTERVENTION THRESHOLD ADJUSTMENT (INTERVENTION DURING THE SLOWDOWN IN OPENING AND SLOWDOWN IN CLOSING)

⇨ *THE LOWER THE THRESHOLD, THE GREATER THE FORCE REQUIRED FOR THE INVERSION*



*TO ADJUST THE THRESHOLD VALUES, FIRST CHECK THE **«VP1»** VALUE **(SEE PARAGRAPH 9.7)***

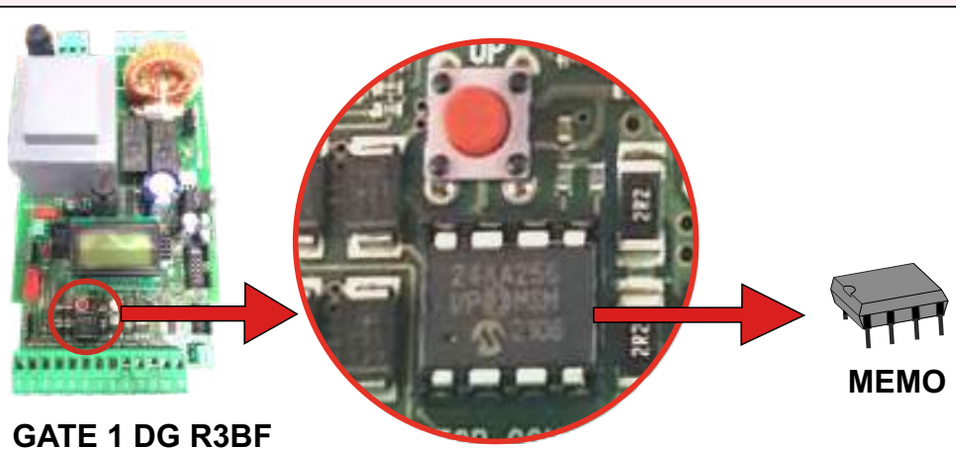
10 - RECEIVERS CONNECTION ON CNA and CNS



RESPECT THE PLUG-IN DIRECTION; THE «ANT» CONTACTS MUST CORRESPOND

⇨ **ON THE MODEL «GATE 1 DG R2EF» THE «RF FIX» RECEIVER IS STANDARD *(WELDED ON BOARD)***

⇨ **THE «GATE 1 DG R3BF» MODEL IS DESIGNED FOR THE PLUG-IN OF THE «MEMO» ADDITIONAL MEMORY**

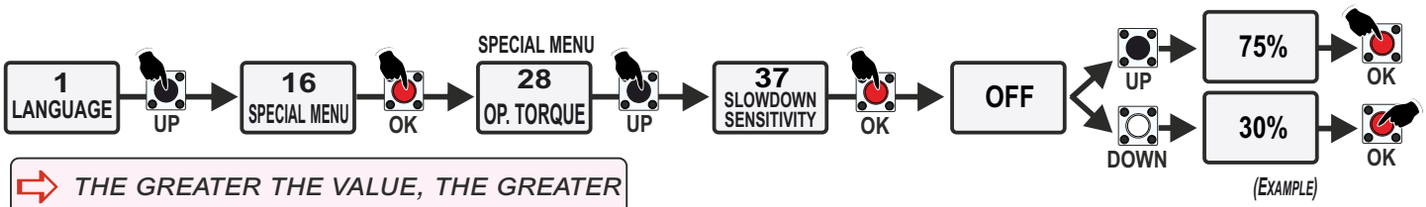


THE **«MEMO»** ADDITIONAL MEMORY ALLOWS YOU TO STORE UP TO 496 USERS IF USED WITH **RF FIX** RECEIVER *(WHICH WOULD ONLY ALLOW THE STORING OF MAX. 16 USERS WITHOUT ADDITIONAL MEMORY)*

11 - ADDITIONAL FUNCTIONS

11.1 - AMPEROMETRIC MANAGEMENT - *ONLY FOR ELECTROMECHANIC OPERATORS with GATE 1 DG R2B*

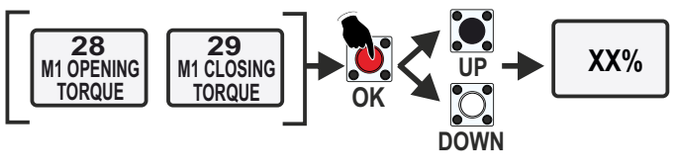
- OBSTACLE DETECTION SYSTEM WITH INVERSION BOTH IN OPENING AND CLOSING
- SET THE MENU 37 ON A VALUE DIFFERENT FROM OFF *(BY DEFAULT)* TO ENABLE THE FUNCTION



⇨ *THE GREATER THE VALUE, THE GREATER THE AMPEROMETRIC INTERVENTION DELAY*

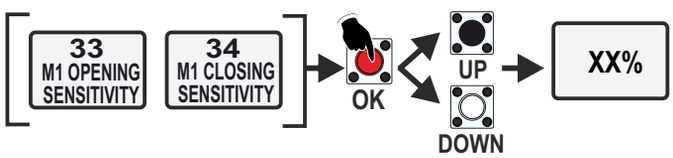
- TORQUE PARAMETERS SETTING IN OPENING AND CLOSING FOR ADJUSTMENT OF THE INVERSION FORCE ON OBSTACLE

⇨ *THE GREATER THE TORQUE, THE GREATER THE FORCE REQUIRED FOR THE INVERSION*



- SENSITIVITY PARAMETERS IN OPENING AND CLOSING FOR THE AMPEROMETRIC INTERVENTION TIME ADJUSTMENT

⇨ *FOR A QUICK REVERSE ON OBSTACLE DECREASE THE SENSITIVITY*



IF SET TO OFF (INTERVENTION EXCLUDED) THE AMPEROMETRIC MANAGEMENT WILL ONLY WORK ACCORDING TO THE MENU 37 SETTINGS

11.2 - AMPEROMETRIC INTERVENTION METHOD

- CHOICE BETWEEN TOTAL OR PARTIAL RECLOSING AFTER THE AMPEROMETRIC INTERVENTION (MENU 46)

46 CLOSING INVERSION

⇨ *WHEN THE MENU 46 IS SET ON «TOTAL» AND THE MENU 7 IS DIFFERENT FROM OFF, THE **«AUTOMATIC RECLOSING» FUNCTION** AUTOMATICALLY ENABLES: IN THE EVENT OF OBSTACLE THE OPERATOR TRIES TO RECLOSE UP TO 5 TIMES, THEN A NEW START COMMAND WILL BE REQUIRED TO RESTORE THE MOTION.*

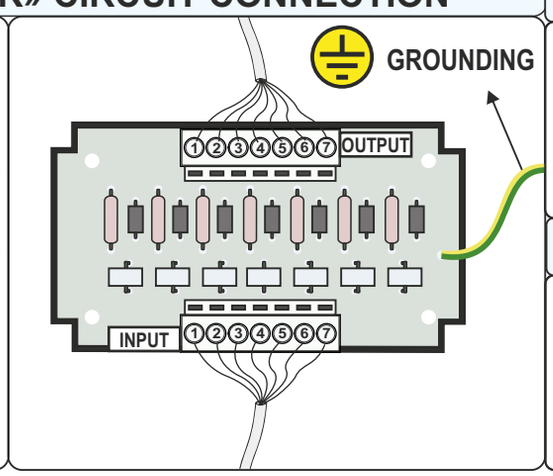
7 TIMER TO CLOSE

AFTER A POWER FAILURE, THE FIRST CYCLE WILL BE PERFORMED AT PRE-SET SPEED TO DETECT THE MECHANICAL STOPS

11.3 - «I/O SURGE PROTECTOR» CIRCUIT CONNECTION

- TO PROTECT UP TO 6 INPUTS AND THE 24V POWER SUPPLY FROM TEMPORARY OVERLOADS *(ES. LIGHTNING STRIKES)*
- CONNECT THE 24VDC CABLE AND THE ACCESSORIES CABLES ON **INPUT**; CONNECT THE CORRESPONDING CABLES FROM **OUTPUT** TO THE CONTROL UNIT

CONNECT THE NEGATIVE AND THE COMMON CABLES FROM THE MAIN POWER SUPPLY TO THE CONTROL UNIT



OUTPUT CONNECTION ON CONTROL UNIT	
1	24V DC ACCESSORIES
2	CONTACT 1 (Es. PHOTOCELL)
3	CONTACT 2 (Es. SAFETY EDGE)
4	CONTACT 3 (Es. START)
5	CONTACT 4
6	CONTACT 5
7	CONTACT 6

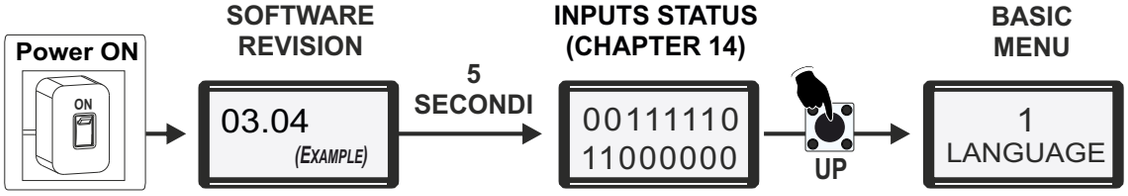
INPUT ACCESSORIES CONNECTION	
1	24V DC ACCESSORIES
2	CONTACT 1 (Es. PHOTOCELL)
3	CONTACT 2 (Es. SAFETY EDGE)
4	CONTACT 3 (Es. START)
5	CONTACT 4
6	CONTACT 5
7	CONTACT 6

12 - DISPLAY and PROGRAMMING

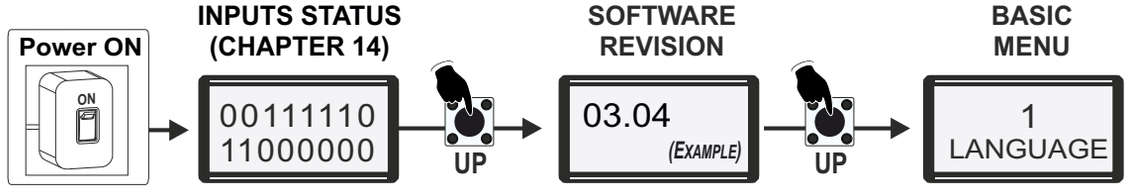
CONNECT ALL THE ACCESSORIES WHEN THE CONTROL UNIT IS SWITCHED OFF!
AFTER ALL CONNECTIONS HAVE BEEN MADE, POWER ON THE UNIT FOR SETTINGS

12.1 - POWER ON THE CONTROL UNIT

NEW CONTROL UNIT *(OR AFTER RESET)*



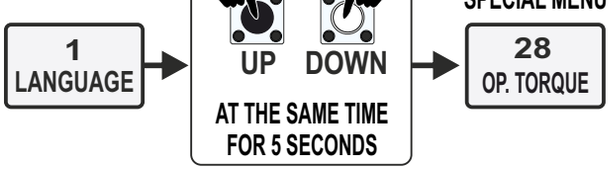
ALREADY PROGRAMMED CONTROL UNIT



12.2 - BASIC MENU and SPECIAL MENU

- THE CONTROL UNIT HAS A **BASIC MENU** ***(CHAPTER 13)*** WHICH ALLOWS THE BASIC SETTINGS IN ORDER TO START USING THE PRODUCT QUICKLY - SEE THE **QUICK START** ON THE NEXT PARAGRAPH
- THE **SPECIAL MENU** ALLOWS TO CHANGE DEFAULT SETTINGS, OR TO ENABLE/DISABLE THE ACCESSORIES OR THE CONTROL UNIT FUNCTIONS
- TO ACCESS THE **SPECIAL MENU** USE ONE OF THE TWO FOLLOWING METHODS

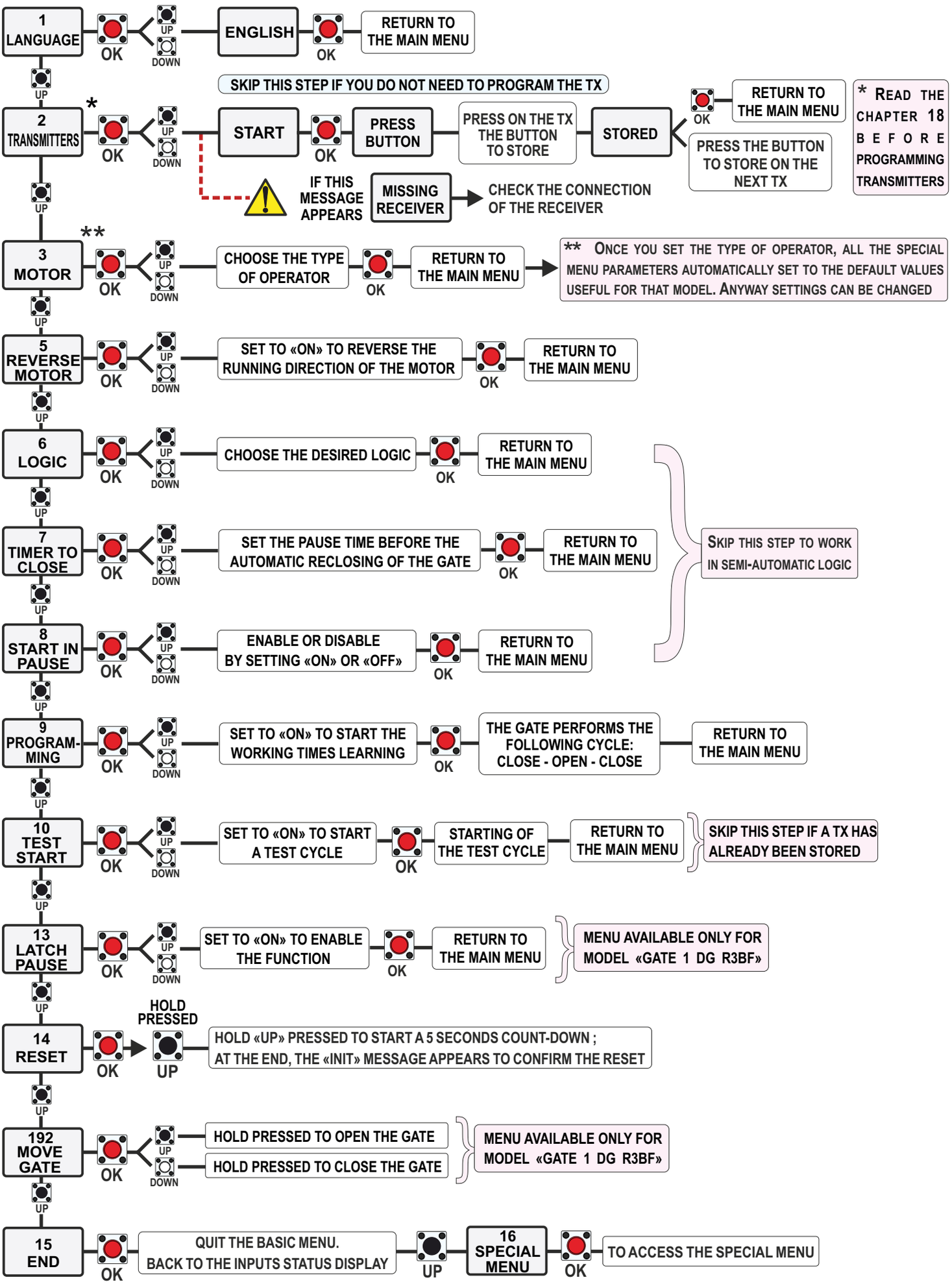
1



2

⇨ *IN THE **BASIC MENU** IT IS POSSIBLE TO **SELECT THE MODEL OF OPERATOR** IN USE AND OTHER NECESSARY OPTIONS. ONCE THE MODEL HAS BEEN CHOSEN, ALL THE SPECIAL MENUS ARE AUTOMATICALLY SET TO THE DEFAULT VALUES USEFUL FOR THE SELECTED OPERATOR, SO FURTHER SETTINGS MAY NOT BE NECESSARY*

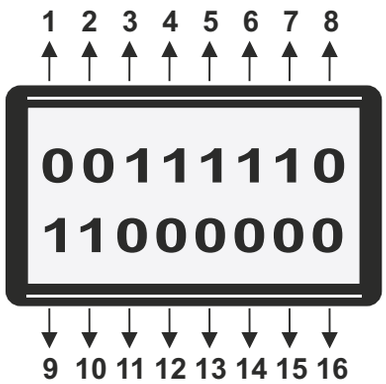
13 - BASIC MENU



14 - INPUTS STATUS MANAGEMENT

- EVERY INPUT CORRESPONDS TO A POSITION ON THE DISPLAY, ACCORDING TO THE DIAGRAM BELOW
- EVERY INPUT CAN BE: **NORMALLY OPEN (0) - NORMALLY CLOSED (1)**

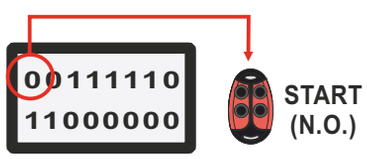
0 **N.O. - NORMALLY OPEN** **1** **N.C. - NORMALLY CLOSED**

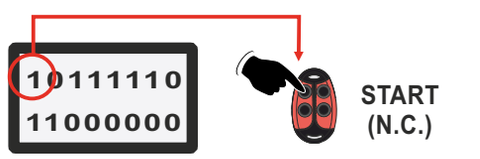


1	START (*)	9	MOTOR 1 OPENING LIMIT SWITCH
2	PARTIAL START	10	MOTOR 1 CLOSING LIMIT SWITCH
3	STOP	11	NOT IN USE
4	PHOTOCELL 1	12	NOT IN USE
5	PHOTOCELL 2	13	NOT IN USE
6	SAFETY EDGE 1	14	NOT IN USE
7	SAFETY EDGE 2	15	NOT IN USE
8	NOT IN USE	16	NOT IN USE

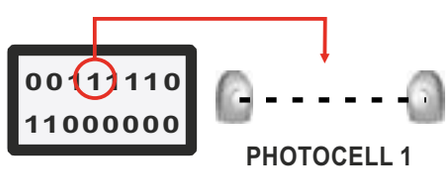
*** IF A TIMER IS CONNECTED TO THE START INPUT, IT KEEPS THE CONTACT NORMALLY CLOSED; IN THIS CASE THE DISPLAY WILL SHOW «T» ON POSITION N° 1**

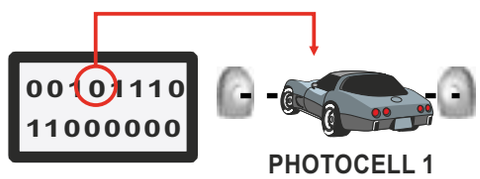
- *EXAMPLE: IF YOU GIVE A «START» COMMAND, ITS INPUT SWITCHES FROM NORMALLY OPEN TO NORMALLY CLOSED*



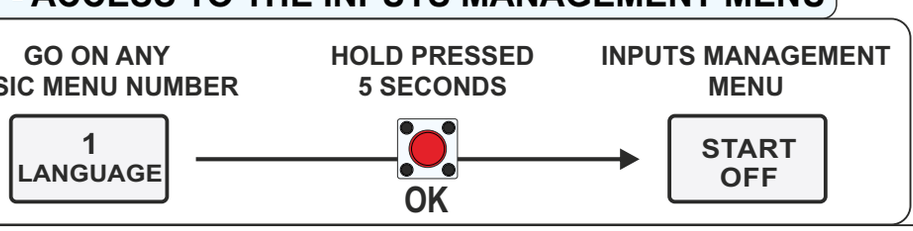


- *EXAMPLE: IF YOU PASS BY THE PHOTOCELL, ITS INPUT SWITCHES FROM NORMALLY CLOSED TO NORMALLY OPEN*





14.1 - ACCESS TO THE INPUTS MANAGEMENT MENU



- THE «INPUTS MANAGEMENT MENU» SHOWS THE INPUTS IN THEIR CURRENT STATUS: ON OR OFF

(EXAMPLE) START OFF *(EXAMPLE)* STOP ON

- INSIDE THE «INPUTS MANAGEMENT MENU» IT IS POSSIBLE TO ENABLE OR DISABLE THE INPUTS; ***PAR. 14.2***

- **START** E **PARTIAL START** ARE **NORMALLY OPEN (N.O.)** CONTACTS

IF **«ON»** APPEARS ON THE DISPLAY WHEN THEY ARE ACTIVATED, THE INPUTS WORK

IF **«OFF»** IS DISPLAYED EVEN AFTER THE COMMAND ACTIVATION, THEN IT IS ADVISABLE TO CHECK THE WIRINGS

- **ALL OTHER CONTACTS** ARE **NORMALLY CLOSED (N.C.)**

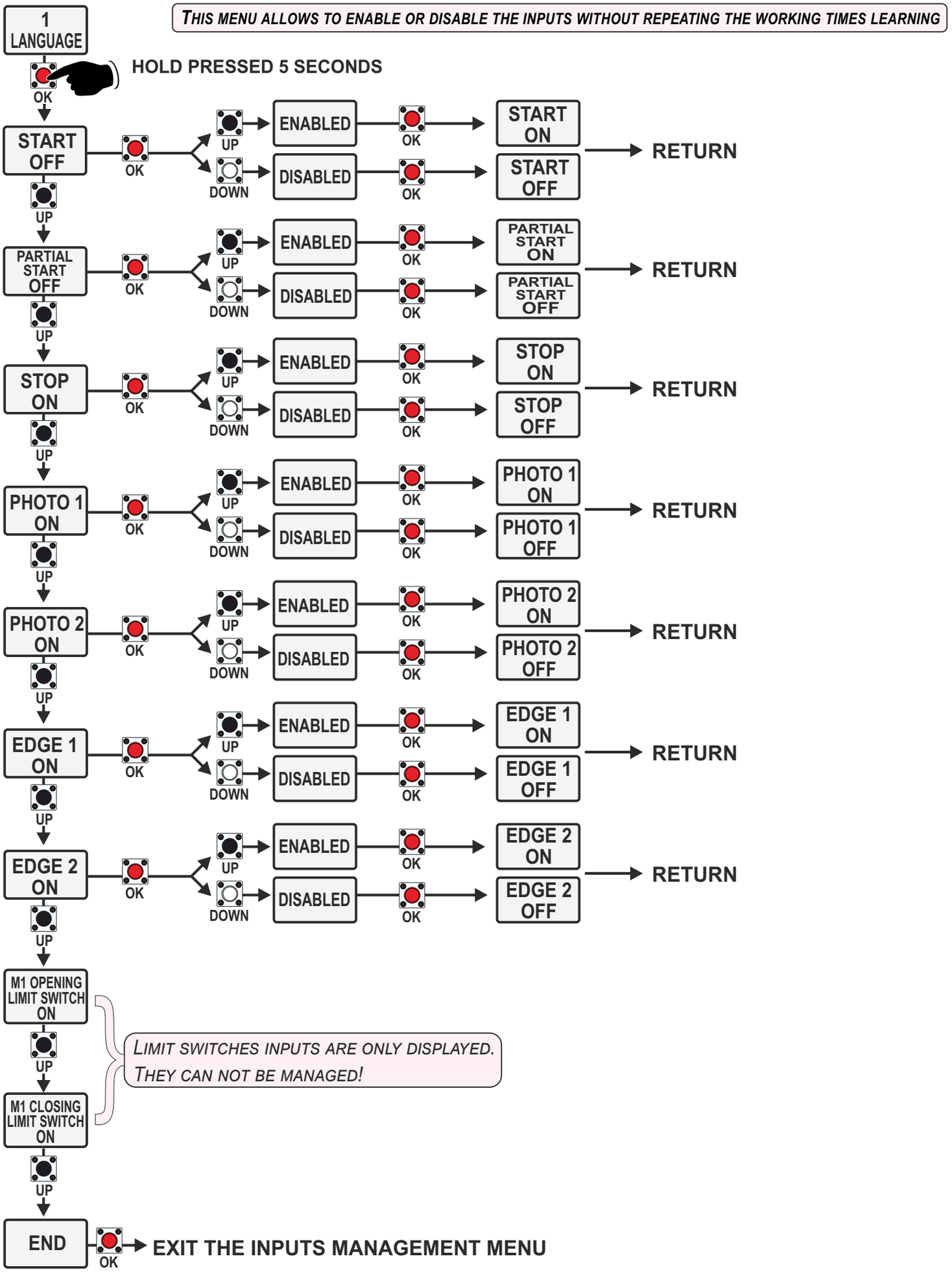
IF **«OFF»** APPEARS ON THE DISPLAY WHEN THEY ARE ACTIVATED, THE INPUTS WORK

IF **«ON»** IS DISPLAYED EVEN AFTER THE COMMAND ACTIVATION, THEN IT IS ADVISABLE TO CHECK THE WIRINGS

⇨ THE LIMIT SWITCHES INPUTS CANNOT BE MANAGED, BUT ONLY DISPLAYED IN THEIR CURRENT STATE (ON OR OFF)

14.2 - INPUTS MANAGEMENT MENU

THIS MENU ALLOWS TO ENABLE OR DISABLE THE INPUTS WITHOUT REPEATING THE WORKING TIMES LEARNING



15 - WORKING TIMES LEARNING

DANGER!

HAVE A QUALIFIED SERVICE PERSON TO CARRY OUT THE OPERATIONS IN SAFE CONDITIONS

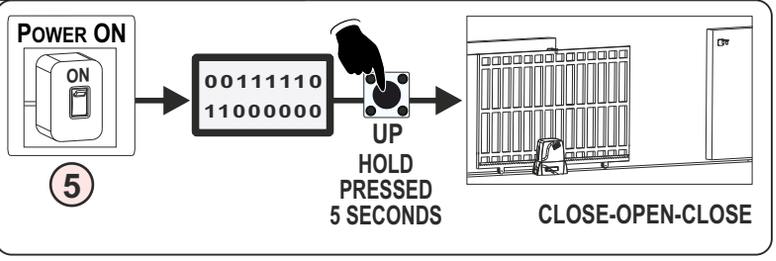
- CHECK THE CORRECT OPERATION OF ALL ACCESSORIES (PHOTOCELLS, BUTTONS, ETC.)
- DO NOT JUMPER THE INPUTS NOT IN USE (LIMIT SWITCH, SAFETY EDGE, ETC.)

15.1 - QUICK START - *ONLY FOR SEA SLIDING OPERATORS*

- THE CONTROL UNIT ON BOARD THE SLIDING OPERATORS IS PRE-SET BY DEFAULT (MODEL AND PARAMETERS) TO ALLOW THE QUICK START

MOVE THE GATE ON ITS HALFWAY BEFORE STARTING!

SEE PARAGRAPH 15.7 FROM POINT (1) TO (5)



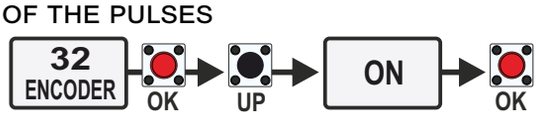
15.2 - WORKING TIMES LEARNING BY LIMIT SWITCH

- WORKING TIMES LEARNING THROUGH AUTOMATIC DETECTION OF THE LIMIT SWITCHES
- CHECK ON THE **INPUT MANAGEMENT MENU *(CHAPTER 14)*** THAT THE CORRECT LIMIT SWITCH IS ENGAGED FOR EACH MOVEMENT DIRECTION
- START THE WORKING TIMES LEARNING BY FOLLOWING THE PROCEDURE IN ***PARAGRAPH 15.7***

*IF THE MOTOR **STARTS CLOSING**, REACHES THE LIMIT SWITCH LEVER AND STOPS, THEN SWAP THE **LIMIT SWITCH CABLES** AND REPEAT THE LEARNING PROCEDURE;*
*IF THE MOTOR **STARTS OPENING**, REACHES THE LIMIT SWITCH LEVER AND STOPS, THEN SWAP THE **MOTOR CABLES** AND REPEAT THE LEARNING PROCEDURE*

15.3 - WORKING TIMES LEARNING BY ENCODER

- WORKING TIMES LEARNING THROUGH AUTOMATIC DETECTION OF THE PULSES
- CHECK THE ENCODER ACTIVATION ON THE MENU 32



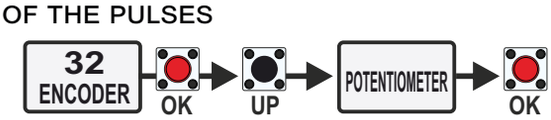
- IF NECESSARY, CHECK THE CORRECT PULSES READING VIA THE SUB-MENUS 47 AND 48 ***(PARAGRAPH 6.2)***

- IF NECESSARY, ADJUST THE SENSITIVITY PARAMETERS VIA THE MENUS 33 AND 34 ***(PARAGRAPH 6.2)***

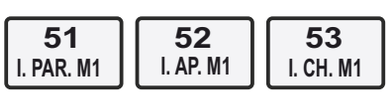
- START THE WORKING TIMES LEARNING BY FOLLOWING THE PROCEDURE IN ***PARAGRAPH 15.7***

15.4 - WORKING TIMES LEARNING BY POTENTIOMETER

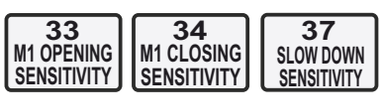
- WORKING TIMES LEARNING THROUGH AUTOMATIC DETECTION OF THE PULSES
- ENABLE THE POTENTIOMETER ON THE MENU 32 ***(PARAGRAPH 9.5)***



- IF NECESSARY, CHECK THE CORRECT PULSES READING VIA THE SUB-MENUS 51 - 52 - 53 ***(PARAGRAPH 9.6)***



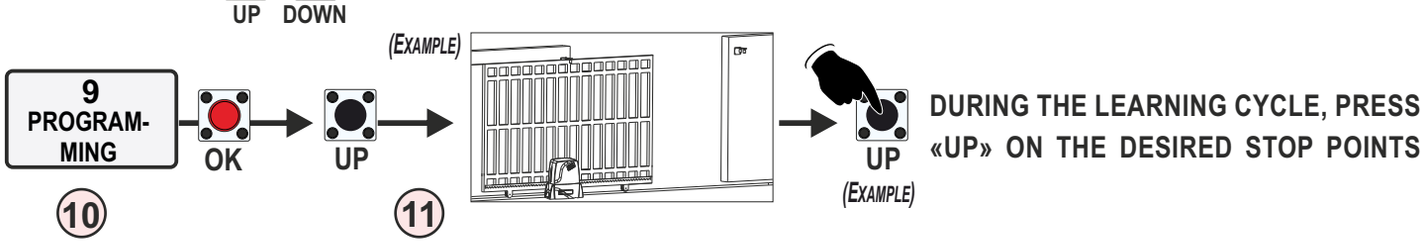
- IF NECESSARY, ADJUST THE SENSITIVITY PARAMETERS ***(PARAGRAPH 9.8)***



- START THE WORKING TIMES LEARNING BY FOLLOWING THE PROCEDURE IN ***PARAGRAPH 15.7***
- AT THE END OF THE LEARNING PROCEDURE BY POTENTIOMETER, THE GATE CARRIES OUT THE FOLLOWING CYCLE: **CLOSE - OPEN - CLOSE - SLOWDOWN OPENING - SLOWDOWN CLOSING**

15.5 - WORKING TIMES LEARNING BY PULSES DETECTION - *WITH POTENTIOMETER*

- WORKING TIMES LEARNING THROUGH AUTOMATIC DETECTION OF THE PULSES AND POSSIBILITY TO CHOOSE THE GATE POINTS OF STOP
- ENABLE THE POTENTIOMETER AND CARRY OUT ALL THE CHECKS MENTIONED IN THE ***PARAGRAPH 15.4***
- START THE WORKING TIMES LEARNING BY FOLLOWING THE PROCEDURE IN ***PARAGRAPH 15.7***, UP TO THE POINT (11). DURING THE LEARNING CYCLE, GIVE A MANUAL IMPULSE ON EACH DESIRED LEAF STOP POINT, USING THE KEYS UP DOWN OR BY GIVING A «START» COMMAND

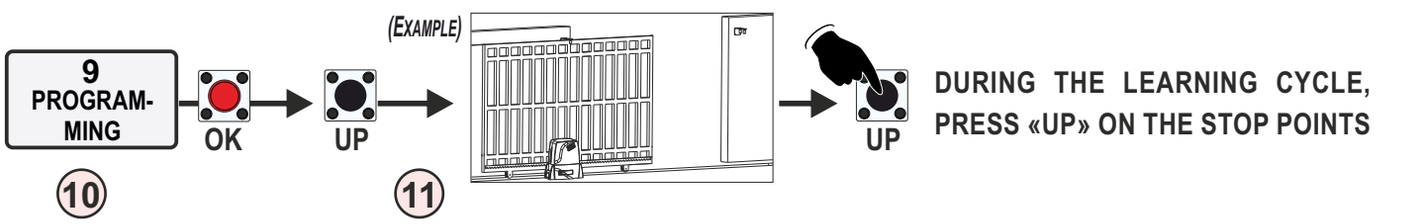


15.6 - WORKING TIMES LEARNING BY PULSES DETECTION - *WITHOUT POTENTIOMETER*

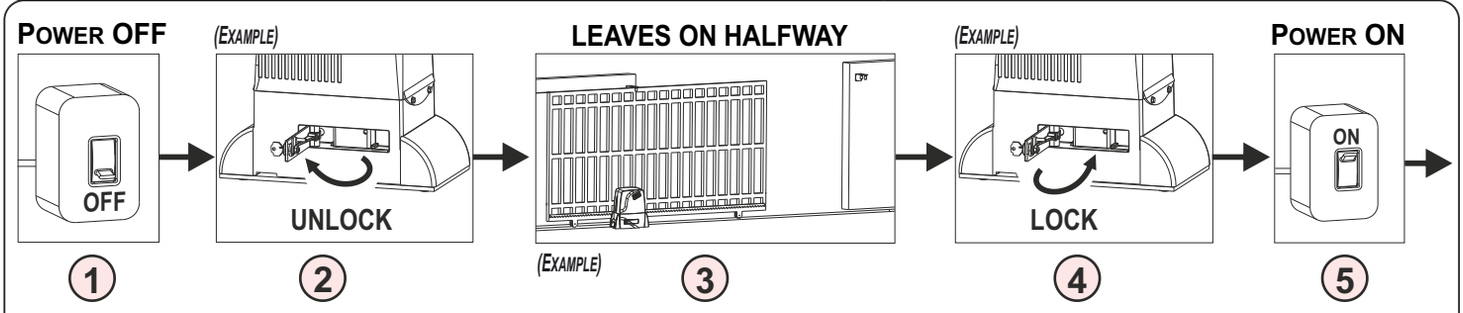
- WORKING TIMES LEARNING THROUGH MANUAL PULSES ON THE GATE POINTS OF STOP
- IF NECESSARY, MAKE THE DESIRED PARAMETERS ADJUSTMENTS INSIDE THE SPECIAL MENU

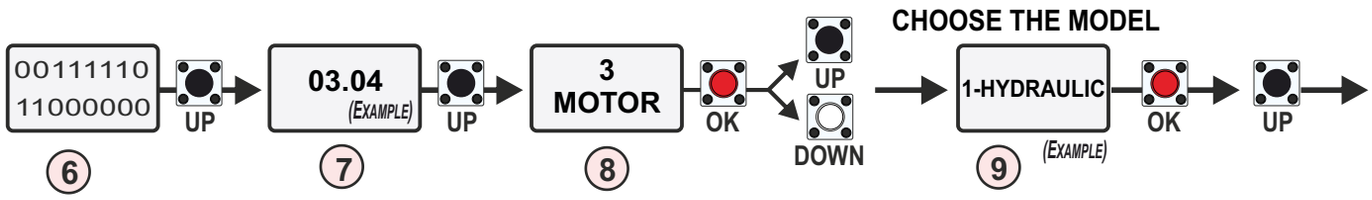
16 SPECIAL MENU

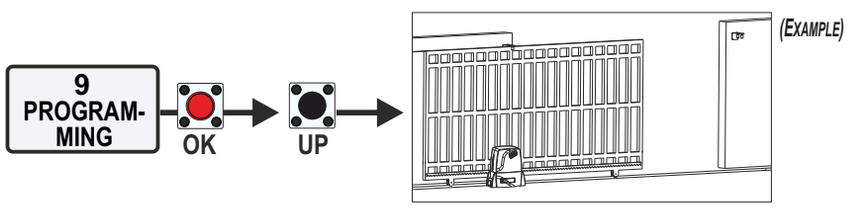
- START THE WORKING TIMES LEARNING BY FOLLOWING THE PROCEDURE IN ***PARAGRAPH 15.7***, UP TO THE POINT (11). DURING THE LEARNING CYCLE, GIVE A MANUAL IMPULSE ON EACH LEAF STOP POINT, USING THE KEYS UP DOWN OR BY GIVING A «START» COMMAND



15.7 - WORKING TIMES LEARNING PROCEDURE







IF THE OPERATOR PERFORMS THE FIRST LEARNING CYCLE STARTING IN OPENING, WAIT FOR THE END OF THE CYCLE AND REVERSE THROUGH THE MENU 5:

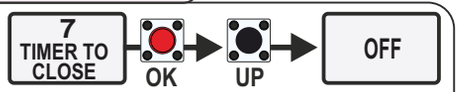
5 REVERSE MOTOR — UP — ON

THEN REPEAT THE LEARNING PROCEDURE

16 - LOGICS

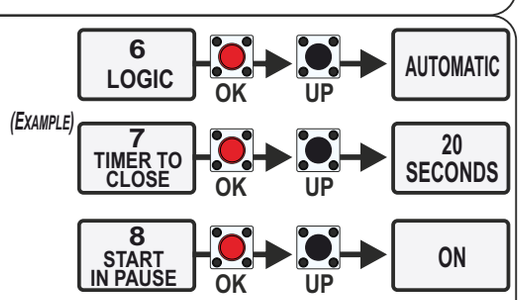
THE DEFAULT LOGIC IS «AUTOMATIC», ANYWAY IT CAN BE CHANGED BUT ONLY AFTER THE WORKING TIMES LEARNING!

- **SEMI-AUTOMATIC LOGIC:** AUTOMATICALLY SET WHEN THE MENU 7 IS «OFF» ***(AUTOMATIC RECLOSING DISABLED)***



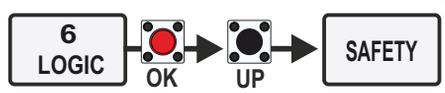
- OPERATION: A **START** COMMAND OPENS THE GATE; ANOTHER **START** COMMAND CLOSES; IN SEMI-AUTOMATIC LOGIC, THE AUTOMATIC RECLOSING IS ALWAYS DISABLED.
- THIS LOGIC MATCHES WITH OTHER LOGICS, KEEPING THE AUTOMATIC RECLOSING DISABLED

- **AUTOMATIC LOGIC:** PRE-SET BY DEFAULT. ANYWAY IT CAN BE MANUALLY ENABLED THROUGH THE MENU 6 OR THROUGH THE MENU 7 BY SETTING A PAUSE TIME DIFFERENT THAN 0 AND UP TO 240 SECONDS *(IT ALSO ENABLES THE AUTOMATIC RECLOSING)*

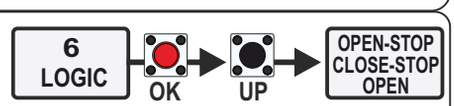


- THROUGH THE MENU 8 IT IS POSSIBLE TO CHOOSE IF A **START** COMMAND GIVEN DURING THE PAUSE TIME IS ACCEPTED OR NOT
- OPERATION: A **START** COMMAND OPENS THE GATE; ANOTHER **START** COMMAND DURING THE OPENING IS NOT ACCEPTED; A **START** COMMAND DURING THE CLOSING REVERSES THE MOVEMENT

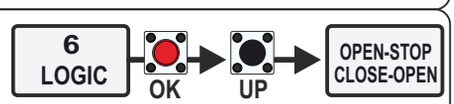
- **SAFETY LOGIC:** A **START** COMMAND OPENS THE GATE; ANOTHER **START** COMMAND DURING THE OPENING REVERSES THE MOVEMENT A **START** COMMAND DURING THE CLOSING REVERSES THE MOVEMENT



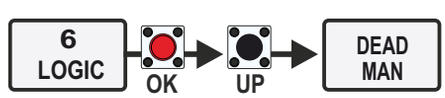
- **STEP BY STEP TYPE 1:** THE **START** COMMAND FOLLOWS THE LOGIC: **OPEN - STOP - CLOSE - STOP - OPEN**



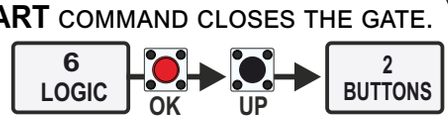
- **STEP BY STEP TYPE 2:** THE **START** COMMAND FOLLOWS THE LOGIC: **OPEN - STOP - CLOSE - OPEN**



- **DEAD MAN LOGIC:** THE GATE OPENS AS LONG AS THE **START** COMMAND IS HELD PRESSED; WHEN RELEASED THE GATE STOPS. THE GATE CLOSES AS LONG AS THE **PARTIAL START** IS HELD PRESSED; WHEN RELEASED THE GATE STOPS.

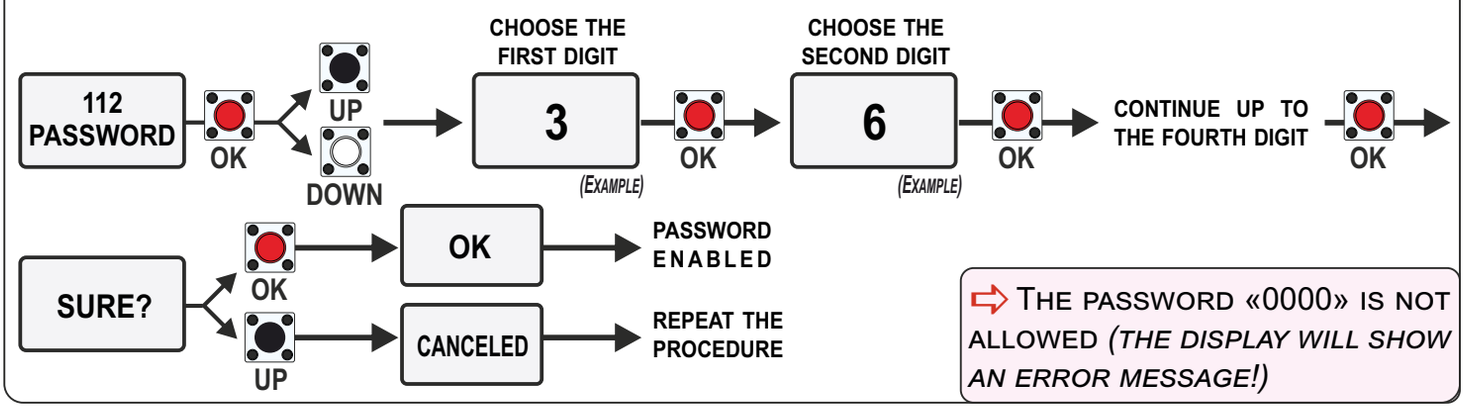


- **2 BUTTOS LOGIC:** A **START** COMMAND OPENS THE GATE, A **PARTIAL START** COMMAND CLOSES THE GATE. THE **PARTIAL START** COMMAND IS NOT ACCEPTED DURING THE OPENING. THE **START** COMMAND GIVEN DURING THE CLOSING REOPENS THE GATE, WHILE THE **PARTIAL START** COMMAND GIVEN DURING THE CLOSING IS IGNORED



17 - PASSWORD

- ONCE THE PASSWORD IS ENABLED, ALL THE MENUS CAN NOT BE ADJUSTED, THEY ARE ONLY DISPLAYED
- IF YOU FORGET THE PASSWORD, CONTACT THE SEA TECHNICAL ASSISTANCE: ***SEA RESERVES THE RIGHT TO EVALUATE AND DECIDE WHETHER TO PROVIDE OR NOT THE UNLOCKING PROCEDURE***



⇨ THE PASSWORD «0000» IS NOT ALLOWED *(THE DISPLAY WILL SHOW AN ERROR MESSAGE!)*

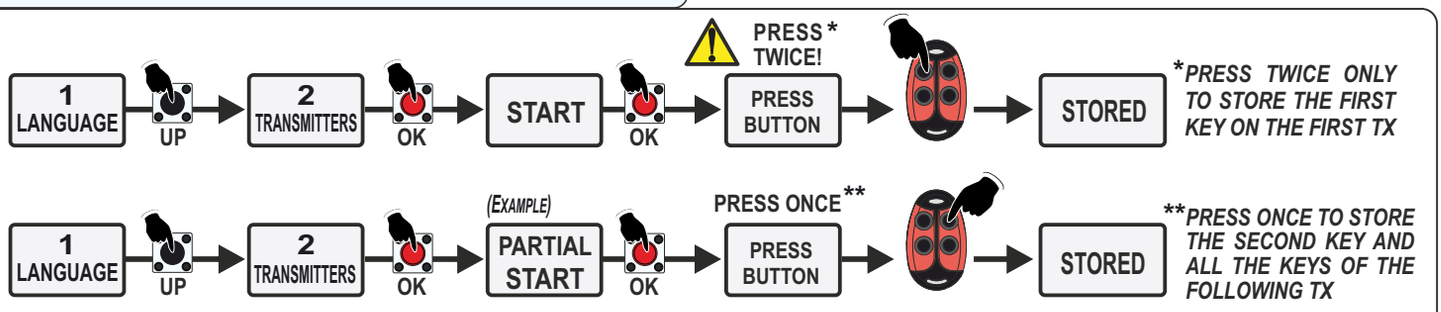
18 - RECEIVERS AND TRANSMITTERS

- **WHEN THE CONTROL UNIT IS SWITCHED-OFF**, CHECK THE RECEIVER IS CORRECTLY PLUGGED IN
- PROGRAM THE TRANSMITTERS BEFORE CONNECTING THE ANTENNA
- PROGRAM THE TRANSMITTERS ONLY WHEN THE GATE IS CLOSED AND THE MOTOR IS STOPPED
- **RF UNI** AND **RF UNI PG** ALLOW THE USE OF BOTH **ROLL PLUS/UNI** TX AND **FIX CODE** TX
- **RF FIX** ALLOWS THE USE OF **FIX CODE** TRANSMITTERS ONLY
- IT IS POSSIBLE TO STORE UP TO 2 AMONG THE AVAILABLE FUNCTIONS
- THE **START** COMMAND MUST **ALWAYS** BE STORED *(ON THE FIRST CHANNEL)*
- IF THE SECOND STORED FUNCTION IS MODIFIED, THEN ALL THE TRANSMITTERS ACQUIRE THIS CHANGE ON THE SECOND CHANNEL

⇨ **THE FIRST STORED TRANSMITTERS DETERMINES THE CODING OF THE FOLLOWING ONES**

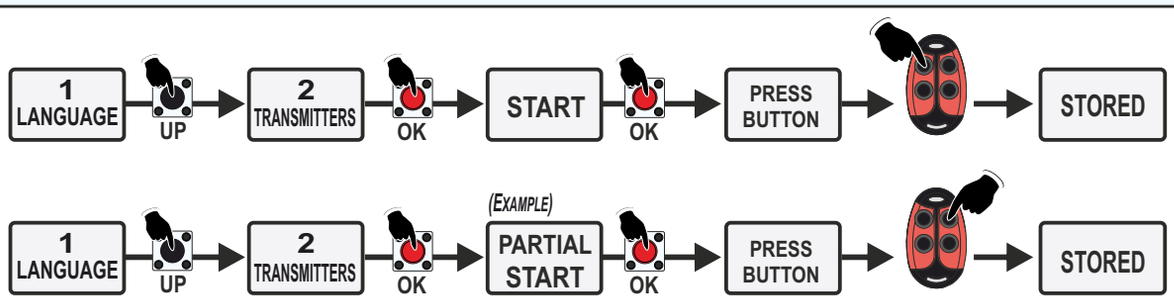
EXAMPLE: IF THE FIRST TRANSMITTERS IS STORED AS ROLLING CODE, THEN ALL THE FOLLOWING TX MUST BE STORED AS ROLLING CODE; TRANSMITTERS WITH DIFFERENT CODING ARE NOT ACCEPTED

18.1 - OLD «ROLLING CODE» CODING



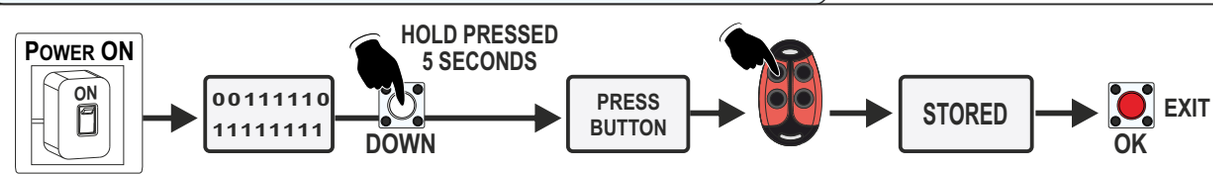
⇨ MORE DETAILS ON THE FUNCTIONS AVAILABLE IN ***PARAGRAPH 18.4***

18.2 - «ROLLING CODE PLUS» - «UNI» - «FIX CODE» TRANSMITTERS



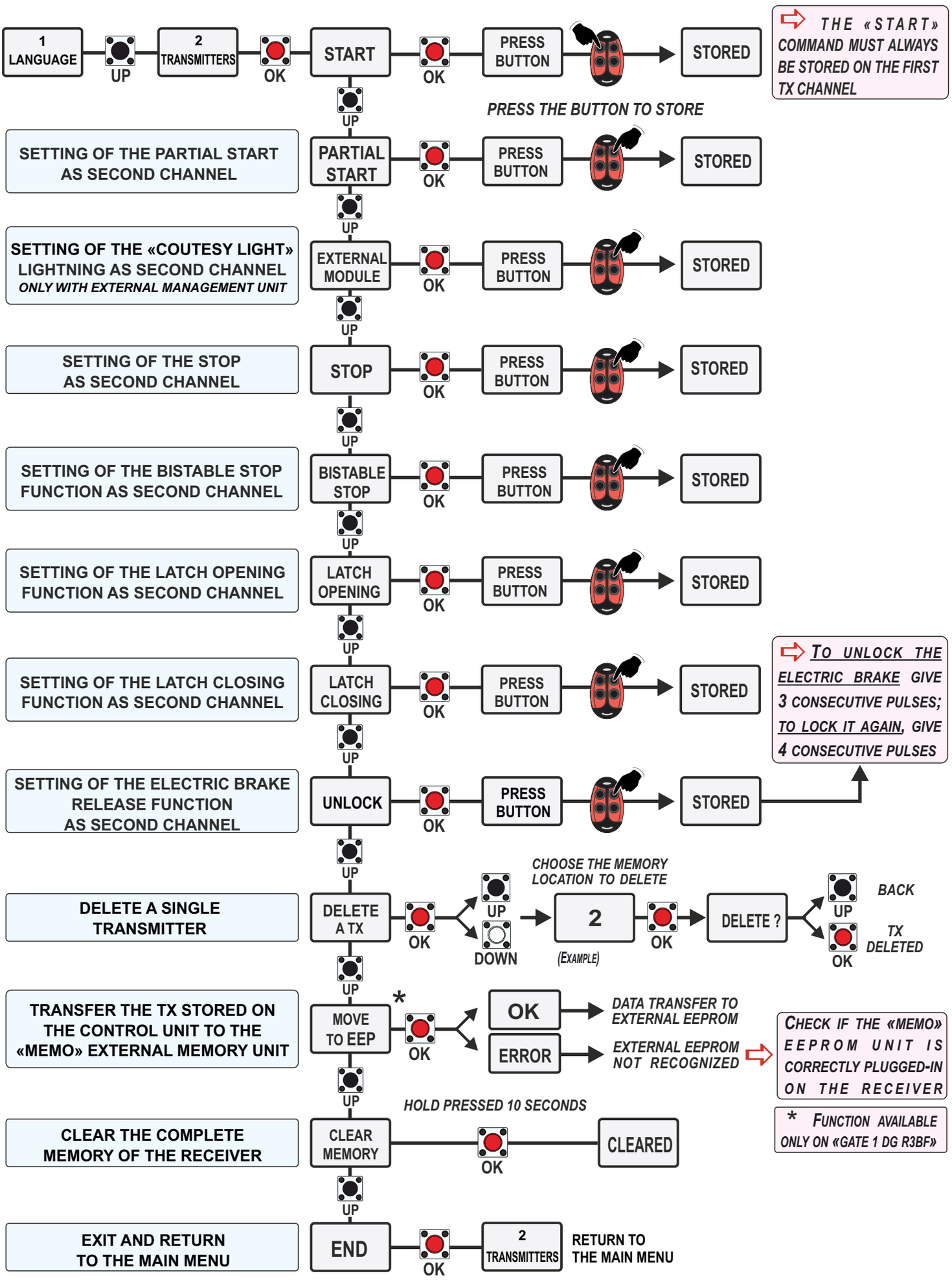
⇨ MORE DETAILS ON THE FUNCTIONS AVAILABLE IN ***PARAGRAPH 18.4***

18.3 - «START» COMMAND QUICK LEARNING



SEA PLUG-IN RECEIVERS *(CHAPTER 10)*	MAX. USERS NUMBER
RF UNI	**16 USERS** WITHOUT ADDITIONAL MEMORY **800 USERS** WITH **MEMO** ADDITIONAL MEMORY
RF UNI PG *(OLD MODEL - NON EXTRACTABLE MEMORY)*	**100 USERS** FIX CODE **800 USERS** ROLL PLUS
RF UNI PG *(NEW MODEL - EXTRACTABLE MEMORY)*	**800 USERS** FIX CODE **800 USERS** ROLL PLUS
RF FIX	**16 USERS** WITHOUT ADDITIONAL MEMORY **496 USERS** WITH **MEMO** ADDITIONAL MEMORY

18.4 - TRANSMITTERS FUNCTIONS DIAGRAM



19 - ALARMS

19.1 - FAULTS SHOWN ON THE DISPLAY

● THE CONTROL UNIT ADVISES OF SOME FAULTS THROUGH A MESSAGE ON THE DISPLAY *(THEN PRESS OK TO EXIT)*

● BELOW THE LIST OF THE FAULTS THAT ARE SIGNALED ON THE DISPLAY AND THE POSSIBLE SOLUTIONS TO THE PROBLEMS *(IF THE FAULT MESSAGE HOLDS OUT, CONTACT THE TECHNICAL SUPPORT)*

WARNING MESSAGE	SOLUTION
FAULT MOTOR	MOTOR POWER SUPPLY FAULT - CHECK THAT THERE ARE NO SHORT CIRCUITS ON THE MOTOR OR ON THE CONTROL UNIT; CHECK THAT THE GATE IS NOT BLOCKED OR STUCKED ON A STOP POINT. CHECK THAT THE ENCODER (IF ACTIVE) IS CONNECTED TO THE CONTROL UNIT. UNLOCK THE OPERATOR AND GIVE A START COMMAND TO CHECK THAT THE MOTOR RUNS: IF THE MOTOR RUNS THEN DISCONNECT THE POWER SUPPLY, LOCK THE OPERATOR AGAIN AND RESTORE THE POWER SUPPLY; IF THE MOTOR DOES NOT RUN, THEN IT IS BURNED
FAULT 24	24V POWER SUPPLY FAULT - CHECK THAT THERE ARE NO SHORT CIRCUITS ON WIRINGS OR ON THE CONTROL UNIT; CHECK THAT THERE IS NO OVERLOAD
FAULT 24VAUX CHECK CHARGE ON OUTPUT 10 CONNECT ACCESSORIES OUTPUT12	24VAUX INPUT FAULT - CHECK THAT THERE ARE NO SHORT CIRCUITS ON WIRINGS OR ON THE CONTROL UNIT; CHECK THAT THERE IS NO OVERLOAD. THE 24VAUX INPUT IS A PROGRAMMABLE INPUT AND SUPPORTS A MAXIMUM LOAD OF 500mA; IF YOU DO NOT NEED A PROGRAMMABLE 24V POWER SUPPLY, USE THE 24V INPUT ON CLAMP 12(+) AND CONNECT THE NEGATIVE CABLE TO THE CLAMP 11 (COM) *(NOT ON CLAMP 13!)*
FAULT NET	MAIN POWER SUPPLY FAULT - CHECK THAT A POWER FAILURE IS NOT OCCURRED; CHECK THAT THE MAIN POWER SUPPLY IS ACTIVE; CHECK THE FUSE F2
FAULT SELF-TEST	«PHOTOCELLS SELF-TEST» FUCTION FAULT - CHECK THE OPERATION OF THE PHOTOCELLS AND/OR THEIR WIRINGS ON THE CONTROL UNIT
FAULT LIMIT SWITCH	LIMIT SWITCH ACTIVATION FAULT - CHECK THE OPERATION OF BOTH LIMIT SWITCHES AND THAT THERE IS A CORRESPONDENCE BETWEEN THE DIRECTION OF MOVEMENT OF THE MOTOR AND THE LIMIT SWITCH ENGAGED
FAULT POTENTIOMETER	POTENTIOMETER FAULT - THE MESSAGE APPEARS IF THE POTENTIOMETER IS ENABLED ON MENU 32 BUT THE POTENTIOMETER MANAGEMENT UNIT (LE / LSE) IS DAMAGED OR NOT CONNECTED
FAULT POTENTIOMETER DIRECTION	POTENTIOMETER CABLE WIRING ERROR - SWAP THE CONNECTION CABLES OF THE POTENTIOMETER *(SWAP THE BLUE CABLE - OR GREEN - WITH THE BROWN CABLE)*
FAULT FLASHING LIGHT	FLASHING LIGHT FAULT - CHECK THE WIRINGS AND / OR THE CONDITION OF THE LAMP
FAULT THERMOMETER	THERMOMETER FUNCTION FAULT - THE MESSAGE APPEARS IF THE THERMOMETER FUNCTION IS ENABLED ON MENU 109, BUT THE MANAGEMENT UNIT (LE / LSE) IS DAMAGED OR NOT CONNECTED OR NOT CORRECTLY SET
FAULT SLAVE *(SECONDARY)*	«SECONDARY» *(SLAVE)* FUNCTION FAULT - CHECK THE CORRECT WIRINGS BETWEEN THE PRIMARY AND THE SECONDARY CIRCUITS (MASTER/SLAVE); MAKE SURE THAT THE CONTROL UNIT LINKED TO THE «SECONDARY» (SLAVE) CIRCUIT HAS BEEN CORRECTLY SET AS «SECONDARY» ON MENU 105
FAULT SAFETY EDGE	SAFETY EDGE FAULT - CHECK THE METAL WIRE OF THE SAFETY EDGE AND THE CABLES WIRINGS. CHECK THAT THE CONTACT IS CLOSED BY ACCESSING THE «INPUT STATUS» MENU *(PARAGRAPH 14.2)*
FAULT PHOTO 1 10K	10K PHOTOCELL FAULT - CHECK THE PHOTOCELL WIRINGS OR ANY SHORT-CIRCUITS. CHECK THAT THE PHOTOCELL IS CORRECTLY POWERED. MAKE SURE THAT A PHOTOCELL WITH 10K PROTECTION HAS ACTUALLY BEEN CONNECTED

19.2 - FAULTS SIGNALED ON THE FLASHING LIGHT

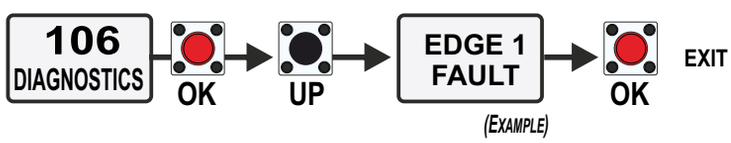
- It is also possible to visualize the warning signals through the flashing light simply by observing the number of flashes emitted ***(see the table of correspondences aside)***
- When an event occurs, the warning flashes are issued at each «Start» command

⇨ *The **«cycles alarm»** warning refers to the reaching of the maximum cycles established after which maintenance is necessary*

NUMBER OF FLASHES	CORRESPONDING ALARM TYPE
9 slow (every 0.5 sec)	Motors failure
2 slowi (every 0.5 sec)	Photocell failure during closing
3 slow (every 0.5 sec)	Photocell failure during opening
6 slow (every 0.5 sec)	Collision-obstacle detected during opening
4 slow (every 0.5 sec)	Safety edge failure
5 slow (every 0.5 sec)	Fault on STOP contact
7 slow (every 0.5 sec)	Max. cycles achieved-maintenance required
6 slow (every 0.5 sec)	Collision-obstacle detected during closing
4 fast (every 0.2 sec)	Limit switch failure or error

19.3 - «DIAGNOSTICS» MENU TO DISPLAY LATEST EVENTS

- Some of the warnings and alarms remain in the control unit memory, up to a max. of 10 events. To see the stored events, access the menu 106



(Example)

⇨ If the fault message holds out, carry out the required checks or disconnect the device generating the fault

It is always recommended to consult the chapter 20 dedicated to troubleshooting.
Most of the problems can be solved by following the instructions given!

20 - TROUBLESHOOTING

⚠ MAKE SURE THAT ALL THE SAFETY DEVICES ARE «ON»

PROBLEM	POSSIBLE REASON	SOLUTION
The operator does not respond to any START command	a) Check that the N.C. are connected b) Blown fuse	a) Check the connections and the jumpers on the safety edge or stop or photocell inputs, if connected b) Replace the blown fuse on the control unit
The operator does not run and the diagnostic display is off	a) The control unit is not powered b) Fuse open c) Defective control unit	a) Check the AC power supply b) Check the fuses c) Replace the defective control unit
The operator does not respond to a wired command (example: Opening, Closing, etc.)	a) Check the inputs of the opening and closing commands b) The STOP button is activated c) The Reset button is blocked d) Anti-entrapment safety device active	a) Check all the opening and closing inputs to make sure they are not blocked b) Check the STOP button is not blocked c) Check the Reset button d) Check among all the inputs of the anti-entrapment protection device, if there is a blocked sensor
The operator does not respond to a remote control	a) The STOP button is activated b) The Reset button is blocked c) Poor radio reception	a) Check the STOP button is not blocked b) Check the Reset button c) Check if the other wired devices are working correctly; check the antenna cable
The motor runs in one direction only	a) Check the resistance between the motor phase and neutral and verify that the resistance is MOhm b) Try to invert the motor phase and see if it changes direction or not	a) Replace the cable b) If the motor is blocked, replace the cable; if the motor moves in one direction only, the motor direction relay is damaged
The gate does not move but the motor runs	a) The engine is in the locked position b) Presence of an obstacle	a) Release the motor b) Remove the obstacle
The gate does not reach the complete open or closed position	a) Wrong limit switch setting b) Programming error c) Gate is stopped by an obstacle d) Torque too low e) The gate is too heavy to perform the automatic slowdown	a) Set the limit switches b) Repeat the working times programming c) Remove the obstacle d) Increase the torque parameter e) Set the slowdown to OFF
The gate opens but does not close	a) The photocells contacts are connected and open b) Stop contact connected and open c) The safety edge contact is open d) Amperometric alarm	a) b) c) Check the jumpers or the connected devices or the warning signals on the flashing lamp d) Check for a possible the amperometric alarm and, if necessary, increase the torque parameter
The gate does not close automatically	a) Pause time set too high b) Semi-automatic logic control unit	a) Adjust the pause time b) Set the PAUSE TIME menu to a value different than OFF
The gate moves, but the limit switches cannot be set correctly	a) The gate does not move towards a stop position b) It is too difficult to move the gate	a) Manually unlock and move the gate and make sure the gate moves easily from limit switch to limit switch. If necessary, repair the gate b) The gate must be able to move easily and freely throughout its travel, from limit switch to limit switch. If necessary, repair the gate
The gate does not fully open or close when the limit switches are set	a) The gate does not move towards a limit switch b) It is too difficult to move the gate	a) Manually unlock and move the gate and make sure the gate moves easily from limit switch to limit switch. If necessary, repair the gate b) The gate must be able to move easily and freely throughout its travel, from limit switch to limit switch. If necessary, repair the gate
The gate stops during travel and reverses direction	a) Open/Close control active b) The obstacle detection sensitivity is too low	a) Check if there is an active input among all the opening and closing inputs b) Check the obstacle detection sensitivity value and try to increase it
The gate opens but does not close with TX or closing timer	a) Opening control active b) Pause not set c) The closing anti-entrapment protection device is active d) The photocell contact is open e) The fire switch input is active	a) Check if there is an active input among the open inputs b) Check the pause settings c) Check if there is an active sensor among all the inputs of the anti-entrapment protection device d) Check the contact of the photocells e) Check the fire switch input

PROBLEM	POSSIBLE REASON	SOLUTION
The gate does not respect the slowdown start points	a) The encoder does not work properly when activated b) Slow mechanical clutch c) Too large deceleration space d) The potentiometer does not work correctly when activated e) The parameters of the recovery position are too high or too low	a) Check in the Encoder menu that the "Encoder Par" parameter is set from a low value of +/- 10 (gate completely closed) to "Encoder tot" (gate completely open). If the IPAR movement is not in line with the range of values (from +/- 10 to "Encoder tot") probably the encoder is defective b) Tighten the mechanical clutch c) Reduce the slowdown space d) Check in the Potentiometer menu that the "IPAR" parameter is set from "I.CH." (gate completely closed) to "I.AP." (gate completely open). If the"IPAR" movement is not in line with the range of values (from I.AP. to I.CH.), the potentiometer is probably faulty e) Reduce or increase the values of the "recovery position"
The gate opens suddenly but any START command have been given	a) Frequency or disturbances on the main line b) Short-circuit on the START contact	a) The AC wiring must be separated from the DC wires and run through separate conduits. If it is a frequency disturbance, you can change the frequency to another MHz value, such as 868 or FM b) Check all the START contacts
The gate does not accept the close command during the pause in automatic logic, even if the loop or photocell are set as Start	a) START IN PAUSE is not ON b) The photocell/loop input is not set as "pause reload"	a) Turn ON the START IN PAUSE menu b) Set "pause reload" in the photocell / loop menu
The gate does not have the necessary force to close or reach the limit switch	a) Slowing down is not possible either because the gate is too heavy or because of the inclination or because the installation is not new	a) Set the slowdown to OFF
The gate travel is obstructed and cannot stop or reverse	a) Force the necessary adjustment	a) Refer to the adjustment parameter to carry out the obstruction tests and make the correct adjustments of the force (sensitivity - torque)
The photocell does not stop or reverse the gate travel	a) The photocell wiring is incorrect b) The photocell is faulty c) The photocells have been installed too far apart	a) Check the photocell wiring. Check that the gate stops and reverses its direction when the photocell is engaged b) Replace the faulty photocell. Check that the gate stops and reverses its direction when the photocell is engaged c) Install the photocells closer or use safety edges with sensors
The safety edge does not stop or reverse the travel of the gate	a) Incorrect wiring of the edge sensor b) Defective edge sensor	a) Check the safety edge wiring. Check that the gate stops and reverses its direction when the edge is activated b) Replace the defective safety edge and check that the gate stops and reverses its direction when it is activated
The alarm sounds for 5 minutes or the alarm sounds after a command	a) A double entrapment has occurred (two obstructions within a single activation)	a) Check the cause of the entrapment detection (obstruction) and correct it. Press the reset button to silence the alarm and reset the operator
The shadow loop does not hold the gate on the opening limit switch	a) Shadow loop sensor incorrectly adjusted b) Defective shadow loop sensor c) Wrong setting	a) Check the shadow loop settings and reset as needed b) Replace the defective vehicle sensor c) Check that menu 98 is on SHADOW LOOP
The accessories connected to the accessory power supply do not work properly, they turn off or restart	a) Accessory power supply protection active b) Defective electronic control unit	a) Disconnect all devices powered by the "accessories power supply" and measure their voltage (must be 23-30 Vdc). If the voltage is correct, reconnect the accessories one at a time, measuring each time the voltage b) Replace the defective control unit
Fault on the 24VAUX	a) Overload/short-circuit on AUX input b) Blown fuse	a) Check if the cable is shorted b) Replace the fuse
The control unit turns on but the motor does not run	a) STOP active or wrong jumpers b) Open or close the active input c) Active Entrapment Protection Device d) Defective electronic control unit	a) Check that the STOP button is not blocked, that it is a N.C. contact or put a jumper on the Stop input b) Check that none of the opening and closing inputs are blocked c) Check whether there is a blocked sensor among all the entrapment protection device inputs d) Replace the defective control unit

GATE 1 DG (R2BF) - (R2EF) - (R3BF) MENU FUNCTIONS TABLE

THE DESCRIBED FUNCTIONS ARE VALID FOR ALL GATE 1 DG VERSIONS, EXCEPT WHERE EXPRESSLY STATED

MENU		SET	DESCRIPTION	DEFAULT	NOTES
1	LANGUAGE	*Italiano*	Italian	*English*	
		English	English		
		Français	French		
		Español	Spanish		
		Dutch	Dutch		
2	TRANSMITTERS	*Start*	Start	*Start* *Partial Opening*	
		Partial opening	Partial opening		
		External module	External module		
		Stop	Stop		
		Bistable Stop	Pressed once, it stops the gate. Pressed twice, it reactivates the START input		
		Latch opening	One impulse opens and keep open. A second impulse restore the movement		
		Latch closing	One impulse closes and keep closed. A second impulse restore the movement		
		Unlock	To store a command for unlocking the electric brake		
		Delete a transmitter	To delete a single transmitter (TX)		
		Move to EEP ***Menu available on model R3BF only***	To transfer the transmitters stored on the control unit to the external EEPROM (MEM), if connected		
		Clear memory	To delete the full transmitters memory on the receiver		
		End	To exit the menu "transmitters"		
3	MOTOR	***1-** Hydraulic*	Hydraulic operators	*Mechanic*	
		***2-** Sliding*	Sliding operators		
		***3-** Reversible Sliding*	Reversible sliding operators		
		***4-** Mechanic Swing*	Electro-mechanic swing operators		
		***5-** Three-phase and Bollards*	Three-phase operators Bollards		
		***6-** Magnetic Sliding*	Sliding operators with magnetic limit-switch		
		***7-** Barrier*	Barriers		
		***12-** B-200*	Sliding operator		
		***13-** Chain sliding operator*	Sliding chain operator *Slowdown OFF* *deceleration 70%* *Buzzer in ON* *PHOTO 2 as shadow loop*		
		***14-** B-200 chain*	Sliding chain operator		
		***15-** Erg*	Garage door operator		
5	REVERSE MOTOR	*On*	To reverse the opening with the closing and vice-versa ***(both motors and limit-switches are reversed)***	*Off*	
		Off	Off		

MENU		SET	DESCRIPTION	DEFAULT	NOTES
6	LOGIC	*Automatic*	Automatic logic - ***automatic reclosing enabled***	*Auto-matic*	
		Open-stop-close-stop-open	Step by step type 1		
		Open-stop-close-open	Step by step type 2		
		2 button	Two buttons		
		Safety	Safety		
		Dead man	Dead man		
7	TIMER TO CLOSE	*Off*	Semi-automatic logic enabled ***(a START command opens and another START closes the gate - automatic reclosing disabled)***	*Off*	
		1 240	To set a pause time (from 1 second to 4 minutes) before the automatic reclosing		
8	START IN PAUSE	*Off*	The Start command is not accepted during pause	*Off*	
		On	The Start command is accepted during pause		
9	PROGRAMMING	*Off On*	To start the working times self-learning	*Off*	
10	TEST START	*Off On*	To give a Start command for testing the automation	*Off*	
13	LATCH PAUSE ***Menu available on model R3BF only***	*Off On*	If "ON" the operator complies with the pause time set when the function "LATCH OPENING" is disabled. When "OFF" the pause time set is not respected	*Off*	
14	RESET	A count-down of 5 seconds will start by holding the UP button; at its end "INIT" will appear on the display as confirmation of the control board reset			
192	MOVE GATE 1 * ***Menu available on model R3BF only***	Allows the movement of the gate in a temporary "dead man" mode *(for example to test the correct running of the motor)* HOLD **UP** PRESSED = THE GATE OPENS HOLD **DOWN** PRESSED = THE GATE CLOSES 		- - - -	
**** The command is accepted only at the end of the cycle or after a STOP command; it is not accepted during the cycle and during the pause***					
15	END	*Press OK to return to the display of the firmware version and to the one of inputs state*			
16	SPECIAL MENU	*Press OK to enter the special menu*			

SPECIAL MENU

UP DOWN

PRESS AT THE SAME TIME FOR 5 SECONDS TO ENTER OR TO EXIT THE SPECIAL MENU

THE DESCRIBED FUNCTIONS ARE VALID FOR ALL GATE 1 DG VERSIONS, EXCEPT WHERE EXPRESSLY STATED

	SPECIAL MENU	SET	DESCRIPTION	DEFAULT	NOTES
28	OPENING TORQ 1	*10 100*	**Motor 1 opening torque**: by increasing the torque, more strength will be required to execute the inversion in case of obstacle. ***with hydraulic motors the torque will be on 100%***	*It depends on model*	
29	CLOSING TORQ 1	*10 100*	**Motor 1 closing torque:** by increasing the torque, more strength will be required to execute the inversion in case of obstacle. ***with hydraulic motors the torque will be on 100%***	*It depends on model*	
32	ENCODER	*On*	**ON** = Encoder enabled **OFF** = Encoder disabled ***(when OFF, the working times learnt are only shown)***	*Off*	
	47 ENCODER PAR. M1	*xxx.*	Impulses read by Encoder during operation **(Motor 1)**		
	48 ENCODER TOT. M1	*xxx.*	Impulses stored during programming **(Motor 1)**		
32	ENCODER	*Potentiometer*	To enable the reading of the potentiometer ***(only with LE or LSE management unit)***	*Off*	
	51 I.PAR. M1 *	- - - - - - - -	To show the current position of the potentiometer on the leaf moved by **Motor 1**. This parameter is useful to see if the potentiometer is correctly read		
	52 I.AP. M1	From the value learned to ± 100 pulses	To show the impulses stored by the control unit when the leaf moved by **Motor 1** is fully open		
	53 I.CH. M1	From the value learned to ± 100 pulses	To show the impulses stored by the control unit when the leaf moved by **Motor 1** is fully close		
**** While the partial impulses are displayed, it is possible to OPEN (by pressing UP) or CLOSE (by pressing DOWN) the operator to verify the correct reading of the potentiometer - <u>Function available only on model R3BF</u>***					
32	ENCODER	*Off*	**ON** = Encoder enabled **OFF** = Encoder disabled ***(when OFF, the working times learnt are only shown)***	*Off*	
	65 OPENING TIME M1	*xxx.s*	To display the learnt value during the working times self learning, in opening and closing ***(Motor 1)*** . With UP or DOWN it is possible to increase or reduce the working times		
	66 CLOSING TIME M1	*xxx.s*			
33	OPENING SENSITIVITY MOTOR 1	*10% (Fast intervention)* *99% (Slow intervention)*	To adjust the Encoder or Potentiometer intervention time on Motor 1 in opening	*Off*	
		Off (Intervention excluded)	Disabled		
34	CLOSING SENSITIVITY MOTOR 1	*10% (Fast intervention)* *99% (Slow intervention)*	To adjust the Encoder or Potentiometer intervention time on Motor 1 in closing	*Off*	
		Off (Intervention excluded)	Disabled		
37	SLOWDOWN SENSITIVITY MOTOR	*10% (Fast intervention)* *99% (Slow intervention)*	To adjust the amperometric sensitivity in slowdown ***Function available only on electro-mechanic operators***	*Off*	
		With potentiometer	To set the inversion time in slow-down from 0 to 5 seconds ***(= 99%) - Only with potentiometer enabled***	*It depends on model*	

	SPECIAL MENU	SET	DESCRIPTION	DEFAULT	NOTES
38	POTENTIOMETER THRESHOLD OPENING 1	*0 1000*	To adjust the threshold of the potentiometer intervention. This parameter self-determines during the working times learning but can also be adjusted later, on the condition that the set value is higher than the value shown in VP1 (instantaneous speed values which can be shown by accessing the DEBUG menu). ***NOTE: The lower the threshold value, the slower will be the response of the potentiometer.***	*It depends on model*	
39	POTENTIOMETER THRESHOLD CLOSING 1				
42	POTENTIOMETER SLOWDOWN THRESHOLD OPENING 1	*0 100*	To adjust the threshold of the potentiometer intervention in slowdown. By default this value is set on 10. but can be manually increased on the condition that the set value is higher than the value shown in VP1 ***(instantaneous speed values which can be shown by accessing the DEBUG menu)***	*It depends on model*	
43	POTENTIOMETER SLOWDOWN THRESHOLD CLOSING 1				
46	CLOSING INVERSION	*Total*	In case of obstacle or safety edge it totally reverses the movement during closing. If the automatic reclosing is enabled ***(automatic logic)*** , it is attempted for 5 times	*It depends on model*	
		Partial	In case of obstacle, safety edge or potentiometer, it partially reverses direction ***(of about 30 cm)*** then stops		
For menu 47 and 48 see menu 32- ENCODER = On					
For menu from 51 to 53 see menu 32- ENCODER = Potentiometer					
59	OPENING SLOWDOWN 1	*Off (*) 50*	Adjustable from OFF to the 50% of the stroke	*It depends on model*	
60	CLOSING SLOWDOWN 1	*Off (*) 50*	Adjustable from OFF to the 50% of the stroke	*It depends on model*	
**** For motors with hydraulic brake (CF) or double hydraulic brake (2CF) this parameter must be on Off***					
63	DECELERATION	*0 %*  *100%*	To adjust the change from normal speed to slowdown speed	*It depends on model*	
64	ACCELERATION	*0 %*  *100%*	Acceleration ramp. To adjust the motor start	*It depends on model*	
For menu from 65 to 66 see menu 32- ENCODER = Off					
70	OPENING POSITION RECOVERY	*0 20 seconds*	To retrieve the inertia of the motor in opening after the Stop or the reversing	*1s*	
71	CLOSING POSITION RECOVERY	*0 20 seconds*	To retrieve the inertia of the motor in closing after the Stop or the reversing	*1s*	
72	OPENING TOLERANCE MOTOR 1	*0 100*	To adjust the Motor 1 tolerance between the stop and the obstacle, in opening	*0*	
73	CLOSING TOLERANCE MOTOR 1	*0 100*	To adjust the Motor 1 tolerance between the stop and the obstacle, in closing	*0*	
76	PUSHING STROKE	*Time Pushing Stroke Off - 3 sec*	Before opening, the motor starts in closing for the time set, in order to simplify the lock release	Off	
		Repeat Lock Release Off – On	If **ON**, the lock will be released both before and after the pushing stroke		
		End	To exit the menu		
79	ANTI INTRUSION	*Only opening* *Only closing* *Opening and closing* *Off*	If the gate is forced manually, the control unit starts the motor and restores the state of the gate before forcing ***(function only available if limit switches are installed)***	*Off*	

SPECIAL MENU		SET	DESCRIPTION	DEFAULT	NOTES
80	PUSHOVER	*Off*	The gate leaf makes an extra movement at the maximum torque to ensure the tightening of the gate	*Off*	
		Opening and closing			
		Only closing			
		Only opening			
81	PERIODICAL PUSHOVER	*Off 8*	To activate the repetition of the pushover function at a distance of time adjustable from 0 to 8 hours, at hourly intervals	*Off*	
82	MOTOR RELEASE	*Opening 1 Off - 3 s*	If different from OFF, the operator slightly reverses its direction at the end of the cycle	*Off (hydraulic) 0.1 (mechanic)*	
		Closing 1 Off - 3 s			
		Opening 2 Off - 3 s			
		Closing 2 Off - 3 s			
		End			
83	EXTRA TIME	*0.0 s 10 s*	If the limit switches are installed, it is possible to add an extra time (max. 10 seconds) to the movement of the operator after the reading of the limit switches ***Note: If an Encoder is installed, the space can be set by impulses (from 0 to 100)***	*0.0 s*	
84	BRAKE	*Off 100%*	To adjust the braking on the limit switch	*0*	
85	PRE-FLASHING	*Only closing*	To enable the pre-flashing only before closing ***(to access: press DOWN button when 0.0 value is shown)***	*Off*	
		0.0 10 s	To set the pre-flashing duration		
86	FLASHING LIGHT	*Normal*	Normal	*Normal*	
		Light	Warning lamp function		
		Always	Always ON		
		Buzzer	Buzzer		
87	FLASHING LIGHT AND TIMER	*Off*	The flashing light will be OFF with enabled timer and open gate	*Off*	
		On	The flashing light will be ON with enabled timer and open gate		
88	COURTESY LIGHT	*Off*	Disabled	*20*	
		1 240	Adjustable from 1 second to 4 minutes		
		In cycle	Courtesy light only in cycle		
89	TRAFFIC LIGHT RESERVATION	*Off On*	To get the priority in entry or exit. ***The function is available only with SEM management unit and by the use of the partial opening contact***	*Off*	
90	PARTIAL OPENING	*20 100*	Adjustable from 20 to 100	*100*	
91	PARTIAL PAUSE	*= Start*	The pause in partial opening is the same as in total opening	*= Start*	
		Off	Disabled		
		1 240	Adjustable from 1 second to 4 minutes		
92	TIMER	*Off*	The selected input will be turned into an input (on CN1) to which connect an external clock	*Off*	
		On photo2			
		On partial input			
93	FIRE SWITCH	*Off*	Disabled	*Off*	
		On Photo2	The function can be enabled on the Photocell 2 input		
		On partial input	The function can be enabled on the partial opening Start input		

SPECIAL MENU		SET	DESCRIPTION	DEFAULT	NOTES
94	24V AUX ***(Max. 500 mA)*** ***The AUX output allows the connection of a relay for the additional accessories management***	*Always*	AUX output always powered	*Always*	
		In cycle	AUX output powered only during cycle		
		Opening	AUX output powered only during opening		
		Closing	AUX output powered only during closing		
		In pause	AUX output powered only during pause		
		Phototest	AUX output powered for safety devices testing		
		In cycle and phototest	AUX output powered only during cycle and for safety devices testing		
		Positive brake management ***(connected through relay)***	Positive Electric-brake - ***connected through relay (AUX output powered only with stationary gate)***		
		Negative brake management ***(connected through relay)***	Negative Electric-brake - ***connected through relay (AUX output powered during cycle and 1 second before starting the movement)***		
		Negative brake ***(connected through relay)*** *Photocell management*	Negative Electric-brake ***(AUX output powered during cycle and 1 second before starting the movement; AUX output disabled when the photocell is activated)***		
		Open gate warning light	**1 flash per second** during opening **2 flashes per second** during closing **Steady lit** in "Stop" or "Open" status		
		Lock ***(connected through relay)***	The AUX output allows the connection of a relay for the management of a lock ***Note: to connect the lock, a relay and an external power supply are necessary***		
		Opening and open	AUX output powered during opening and with open gate		
		Courtesy light ***(connected through relay)***	The AUX output allows the connection of a relay for the management of a courtesy light which will work as per Menu-88 settings		
		Start 3 s ***(connected through relay)***	AUX output powered at every Start input or at every photocells or safety edge intervention, for 3 seconds ***(ie. management of lights connected through the relay)***		
		Barrier Led lights	**Closed barrier** - the light is switched-on **Open barrier** - the light is switched-off **Moving barrier** - the light blinks		
95	FOTOTEST	*Photo 1*	Self-test enabled only on photocell 1	*Off*	
		Photo 2	Self-test enabled only on photocell 2		
		Photo 1 and 2	Self-test enabled on photocells 1 and 2		
		Off	Disabled		
		Edge	Self-test enabled only on safety edge		
		Photo 1 and Edge	Self-test enabled on photocell 1 and safety edge		
		Photo 2 and Edge	Self-test enabled on photocell 2 and safety edge		
		All	Self-test enabled on photocell 1 and 2 and safety edge		

SPECIAL MENU		SET	DESCRIPTION	DEFAULT	NOTES
97	PHOTOCELL 1 SHADOW LOOP 1	*Closing*	If the photocell is occupied during closing, the gate reverses the movement; If the photocell is occupied during the pause, it prevents the gate reclosing	*Closing*	
		Opening and closing	If the photocell is occupied during opening or closing, it stops the gate movement; when the photocell is released, the movement continues		
		Stop	If the photocell is occupied before the Start input, the Start will be ignored. If the photocell is occupied after the Start input, the photocell will be ignored. If the photocell is occupied during closing, the gate will reopen		
		Stop and close	If the photocell is occupied during closing, it stops the gate movement; when released, the closing movement continues		
		Close	The photocell stops the gate until it is occupied in both opening and closing; when released, the photocell gives a closing command ***(the gate closes one second after the photocell release)***		
		Pause reload	If the photocell is occupied during opening or closing, it stops the gate movement; when released, the movement continues. If the photocell is occupied during the pause, it recharges the pause time set		
		Shadow loop	When the gate is open, the shadow loop prevents the reclosing until it is occupied. The Shadow loop is switched off during closing		
		Delete pause time	If the photocell is occupied during opening, pause or closing, the gate reopens completely and closes without observing the pause time set		
		Shadow loop RP ***(pause reloading)***	When the gate is open, the shadow loop prevents the reclosing until it is occupied. When released, the gate repeats the pause time set, then it closes. The Shadow loop is switched off during closing		

SPECIAL MENU		SET	DESCRIPTION	DEFAULT	NOTES
98	PHOTOCELL 2 SHADOW-LOOP2	*Closing*	If the photocell is occupied during closing, the gate reverses the movement; If the photocell is occupied during the pause, it prevents the gate reclosing	*Opening and Closing*	
		Opening and closing	If the photocell is occupied during opening or closing, it stops the gate movement; when the photocell is released, the movement continues		
		Stop	If the photocell is occupied before the Start input, the Start will be ignored. If it is occupied after the Start input, the photocell will be ignored. If the photocell is occupied during closing, the gate will reopen		
		Stop and close	If the photocell is occupied during closing, it stops the gate; when released the closing movement continues		
		Close	The photocell stops the gate until it is occupied in both opening and closing; when released, the photocell gives a closing command ***(the gate closes one second after the photocell release)***		
		Pause reload	If the photocell is occupied during opening or closing, it stops the gate movement; when released, the movement continues. If the photocell is occupied during the pause, it reloads the pause time set		
		Pause reload *Photo closing*	If the photocell is occupied during the pause, it reloads the pause time set. If the photocell is occupied during closing, the gate reverses the movement		
		Shadow loop	When the gate is open, the shadow loop prevents the reclosing until it is occupied. The Shadow loop is switched off during closing		
		Delete pause time	If the photocell is occupied during opening, pause or closing, the gate reopens completely and closes without observing the pause time set		
		Shadow loop RP ***(pause reloading)***	When the gate is open, the shadow loop prevents the reclosing until it is occupied. When released, the gate repeats the pause time set, then it closes. The Shadow loop is switched off during closing		
		Stop and open	If the photocell is occupied during opening, the gate will stop; when released, the gate continues the opening movement. The photocell is ignored during closing		
		Stop N.O.	Stop connection on ERG push-button panel		
		Safety edge 2	It is possible to connect a second safety edge; ***Only with the "R3BF" model:*** is it possible to select the type of safety edge through menu 101; ***For all models:*** it is possible to choose the working direction of the second safety edge through menu 103		

	SPECIAL MENU	SET	DESCRIPTION	DEFAULT	NOTES
100	SAFETY EDGE 1 ***Menu available on models R2BF and R2EF only***	*Normal*	Normal N.C. contact	*Normal*	
		8K2	Safety edge protected by a 8K2 resistor enabled		
		8K2 Double	Two safety edges protected by a 8K2 resistor enabled		
		Photo 1 10K	Photocell protected by a 10K resistor enabled		
		Photo 1 10K Double	Two photocells protected by a 10K resistor enabled		
	SAFETY EDGE 1 ***Menu available on model R3BF only***	*Normal*	Normal N.C. contact		
		8K2 N.C.	Safety edge protected by a 8K2 resistor enabled		
		8K2 N.C. Double	Two safety edges protected by 8K2 resistor enabled		
		8K2 RES	Resistive edge protected by 8K2 resistor enabled		
		8K2 RES Double	Two resistive edges protected by 8K2 RES enabled		
101	SAFETY EDGE 2 DIRECTION ***Menu available on model R3BF only and if the menu 98 is set on "SAFETY EDGE 2"***	*Normal*	Normal N.C. contact	*Normal*	
		8K2 N.C.	Safety edge protected by a 8K2 resistor enabled		
		8K2 N.C. Double	Two safety edges protected by 8K2 resistor enabled		
		8K2 RES	Resistive edge protected by 8K2 resistor enabled		
		8K2 RES Double	Two resistive edges protected by 8K2 RES enabled		
102	SAFETY EDGE 1 DIRECTION	*Opening and closing*	Safety edge enabled in opening and closing	*Opening and Closing*	
		Only opening	Safety edge enabled only in opening		
		Only closing	Safety edge enabled only in closing		
103	SAFETY EDGE 2 DIRECTION ***Menu available only if the menu 98 is set on "SAFETY EDGE 2"***	*Opening and closing*	Safety edge enabled in opening and closing	*Opening and Closing*	
		Only opening	Safety edge enabled only in opening		
		Only closing	Safety edge enabled only in closing		
104	SELECT LIMIT SWITCH	*Automatic*	Automatic detection of the limit switch	*Automatic*	
		Only opening	Limit switch enabled only in opening		
		Only closing	Limit switch enabled only in closing		
		Motor internal	To be enabled if the operator is equipped with an inner limit switch that stops the motor phase		
105	PRIMARY/SECONDARY *(MASTER/SLAVE)*	*Primary*	To set the control unit as **PRIMARY** on applications with two operators in primary/secondary mode		
		Secondary	To set the control unit as **SECONDARY** on applications with two operators in primary/secondary mode		
		Off	Disabled		
106	DIAGNOSTICS	*1 10*	To display the last event ***(See alarms table)***		
107	MAINTENANCE CYCLES	*100 240000*	Adjustable from 100 to 240000 cycles	*100000*	
108	PERFORMED CYCLES	*0 240000*	To display the executed cycles. ***Hold pressed OK to reset the cycles***	*0*	
109	THERMOMETER	*On Off*	To enable the probe for measuring the piston oil temperature; ***The temperature probe must be connected via the LE or LSE management circuit***	*Off*	

SPECIAL MENU		SET	DESCRIPTION	DEFAULT	NOTES
110	LOWER THRESHOLD TEMPERATURE	*From -20° to +50°*	To adjust the temperature threshold to enable the oil heater ***(This menu is shown only if the menu 109- Thermometer is set to ON)***	*-10°*	
111	UPPER THRESHOLD TEMPERATURE	*From -20° to +50°*	To adjust the temperature threshold to disable the oil heater ***(This menu is shown only if the menu 109- Thermometer is set to ON)***	*0°*	
112	PASSWORD	***Note: "0000" setting is not allowed***	To enter a password for blocking the control unit parameters modification	- - - -	
113	EMERGENCY	*Off*	Disabled	*Off*	
		Last opening	In case of power failure, as soon as the battery charge drops below 22V, the gate opens one last time and remains open until the power is restored		
		Last closing	In case of power failure, as soon as the battery charge drops below 22V, the gate closes one last time and remains closed until the power is restored		
117	ALWAYS CLOSE	*Off 240 seconds*	In case of power failure, if the gate has been manually open, it closes only after the set time has elapsed ***(from 0 to 240 sec.)*** as soon as the power is restored	*Off*	
118	LATCH	*Off*	Disabled	*Off*	
		Opening	The gate opens and stay open till a new Start input. ***The latch function uses the "Partial Opening" N.O. input (the "Partial Opening" function is so disabled)***		
		Closing	The gate closes and stay closed till a new Start input. ***The latch function uses the "Partial Opening" N.O. input (the "Partial Opening" function is so disabled)***		
119	DISPLAY WRITING SPEED	*From 30% to 100%*	See Note 2 at the end of the table	*80%*	
120	BASIC MENU	Press OK to exit the special menu. The special menu switches off automatically after 20 minutes			
121	PHOTO 1 TYPE ***Menu available on model R3BF only***	*Normal*	Standard photocell without 10K control	*Normal*	
		Photo 1 10K	Photocell with 10K control		
		Photo 1 10K DOUBLE	Double photocell with 10K control		
122	PHOTO 2 TYPE ***Menu available on model R3BF only***	*Normal*	Standard photocell without 10K control	*Normal*	
		Photo 2 10K	Photocell with 10K control		
		Photo 2 10K DOUBLE	Double photocell with 10K control		
189	HOMING ***Menu available on model R3BF only***	*Normal*	In case of a power failure or in case of obstacle, the operator restarts at the normal speed set	*Normal*	
		Deceleration	In case of a power failure or in case of obstacle, the operator restarts at a lower speed than the normal speed set		
190	BASIC MENU ***On model R3BF only***	Press OK to exit the special menu. The special menu switches off automatically after 20 minutes			

Note 1: after initialization, the parameters set on **menu 3 - MOTOR** and **104 - SELECT LIMIT SWITCH** always remain set to the value chosen during the programming operation

Note 2: if the **menu 119 - DISPLAY WRITING SPEED** is set to the minimum value of 30%, the display writing speed will be low. On the contrary, if it is set to the maximum value of 100%, the writing speed will be very high
Please note: the writing speed will not change on the JOLLY 3 programmer

TO THE ATTENTION OF BOTH INSTALLER AND END USER

MAINTENANCE: Periodically, based on the number of maneuvers performed over time and based on the type of operator, if a change in friction, malfunctioning or non-compliance with the previously set times are noticed, ***it would be advisable to reprogram the learning times on the control unit***
Periodically clean the optical systems of the photocells

REPLACEMENTS: Send request for spare parts to: ***SEA S.p.A. - Teramo - ITALY - www.seateam.com***

SAFETY AND ENVIRONMENTAL COMPATIBILITY: Disposal of packaging materials and/or circuits should take place in an approved disposal facility

REGULAR PRODUCT DISPOSAL (electric and electronic waste)
(It's applicable in EU countries and in those ones provided with a differential waste collection)

This brand on the product or on documentation indicates that the product must not be disposed off together with other domestic waste at the end of its life cycle. In order to avoid any possible environmental or health damage caused by irregular waste disposal, we recommand to separate this product from other types of waste and to recycle it in a responsible way in order to provide the sustainable re-use of material resources. Domestic users are invited to contact the retailer where the product has been purchased or the local office to get all the information related to differential watse collection and recycling of this kind of product

STORING

WAREHOUSING TEMPERATURES			
T_{min}	T_{Max}	$Dampness_{min}$	$Dampness_{Max}$
- 20°C	+ 65°C	5% *not condensing*	90% *not condensing*

Materials handling must be made with appropriate vehicles

WARRANTY LIMITS - see the sales conditions

SEA S.p.A. reserves the right to make any required modification or change to the products and/or to this manual without any advanced notice obligation

GENERAL NOTICE FOR THE INSTALLER AND THE USER

1. Read carefully these Instructions before beginning to install the product. Store these instructions for future reference
2. Don't waste product packaging materials and /or circuits.
3. This product was designed and built strictly for the use indicated in this documentation. Any other use, not expressly indicated here, could compromise the good condition/operation of the product and/or be a source of danger. SEA S.p.A. declines all liability caused by improper use or different use in respect to the intended one.
4. The mechanical parts must be comply with Directives: Machine Regulation 2006/42/CE and following adjustments), Low Tension (2006/95/CE), electromgnetic Consistency (2004/108/CE) Installation must be done respecting Directives: EN12453 and En12445.
5. Do not install the equipment in an explosive atmosphere.
6. SEA S.p.A. is not responsible for failure to observe Good Techniques in the construction of the locking elements to motorize, or for any deformation that may occur during use.
7. Before attempting any job on the system, cut out electrical power and disconnect the batteries. Be sure that the earthing system is perfectly constructed, and connect it metal parts of the lock.
8. Use of the indicator-light is recommended for every system, as well as a warning sign well-fixed to the frame structure.
9. SEA S.p.A. declines all liability as concerns the automated system's security and efficiency, if components used, are not produced by SEA S.p.A..
10. For maintenance, strictly use original parts by SEA.
11. Do not modify in any way the components of the automated system.
12. The installer shall supply all information concerning system's manual functioning in case of emergency, and shall hand over to the user the warnings handbook supplied with the product.
13. Do not allow children or adults to stay near the product while it is operating. The application cannot be used by children, by people with reduced physical, mental or sensorial capacity, or by people without experience or necessary training. Keep remote controls or other pulse generators away from children, to prevent involuntary activation of the system.
14. Transit through the leaves is allowed only when the gate is fully open.
15. The User must not attempt to repair or to take direct action on the system and must solely contact qualified SEA personnel or SEA service centers. User can apply only the manual function of emergency.
16. The power cables maximum length between the central engine and motors should not be greater than 10 m. Use cables with 2,5 mm^2 section. Use double insulation cable (cable sheath) to the immediate vicinity of the terminals, in particular for the 230V cable. Keep an adequate distance (at least 2.5 mm in air), between the conductors in low voltage (230V) and the conductors in low voltage safety (SELV) or use an appropriate sheath that provides extra insulation having a thickness of 1 mm.

TERMS OF SALES

EFFICACY OF THE FOLLOWING TERMS OF SALE: the following general terms of sale shall be applied to all orders sent to SEA S.p.A. All sales made by SEA to all costumers are made under the prescription of this terms of sales which are integral part of sale contract and cancel and substitute all apposed clauses or specific negotiations present in order document received from the buyer.

GENERAL NOTICE The systems must be assembled exclusively with SEA components, unless specific agreements apply. Non-compliance with the applicable safety standards (European Standards EM12453 – EM 12445) and with good installation practice releases SEA from any responsibilities. SEA shall not be held responsible for any failure to execute a correct and safe installation under the above mentioned standards.

1) PROPOSED ORDER The proposed order shall be accepted only prior SEA approval of it. By signing the proposed order, the Buyer shall be bound to enter a purchase agreement, according to the specifications stated in the proposed order.
On the other hand, failure to notify the Buyer of said approval must not be construed as automatic acceptance on the part of SEA.

2) PERIOD OF THE OFFER The offer proposed by SEA or by its branch sales department shall be valid for 30 solar days, unless otherwise notified.

3) PRICING The prices in the proposed order are quoted from the Price List which is valid on the date the order was issued. The discounts granted by the branch sales department of SEA shall apply only prior to acceptance on the part of SEA. The prices are for merchandise delivered ex-works from the SEA establishment in Teramo, not including VAT and special packaging. SEA reserves the right to change at any time this price list, providing timely notice to the sales network. The special sales conditions with extra discount on quantity basis (Qx, Qx1, Qx2, Qx3 formula) is reserved to official distributors under SEA management written agreement.

4) PAYMENTS The accepted forms of payment are each time notified or approved by SEA. The interest rate on delay in payment shall be 1.5% every month but anyway shall not be higher than the max. interest rate legally permitted.

5) DELIVERY shall take place, approximately and not peremptorily, within 30 working days from the date of receipt of the order, unless otherwise notified. Transport of the goods shall be at Buyer's cost and risk. SEA shall not bear the costs of delivery giving the goods to the carrier, as chosen either by SEA or by the Buyer. Any loss or damage of the goods during transport, are at Buyer's cost

6) COMPLAINTS Any complaints and/or claims shall be sent to SEA within 8 solar days from receipt of the goods, proved by adequate supporting documents as to their truthfulness.

7) SUPPLY The concerning order will be accepted by SEA without any engagement and subordinately to the possibility to get it's supplies of raw material which is necessary for the production; Eventual completely or partially unsuccessful executions cannot be reason for complains or reservations for damage. SEA supply is strictly limited to the goods of its manufacturing, not including assembly, installation and testing. SEA, therefore, disclaims any responsibility for damage deriving, also to third parties, from non-compliance of safety standards and good practice during installation and use of the purchased products.

8) WARRANTY The standard warranty period is 12 months. This warranty time can be extended by means of expedition of the warranty coupon as follows:

SILVER: The mechanical components of the operators belonging to this line are guaranteed for 24 months from the date of manufacturing written on the operator.

GOLD: The mechanical components of the operators belonging to this line are guaranteed for 36 months from the date of manufacturing written on the operator.

PLATINUM: The mechanical components of the operators belonging to this line are guaranteed for 36 months from the date of manufacturing written on the operator. The base warranty (36 months) will be extended for further 24 months (up to a total of 60 months) when it is acquired the certificate of warranty which will be filled in and sent to SEA S.p.A. The electronic devices and the systems of command are guaranteed for 24 months from the date of manufacturing. In case of defective product, SEA undertakes to replace free of charge or to repair the goods provided that they are returned to SEA repair centre. The definition of warranty status is by unquestionable assessment of SEA. The replaced parts shall remain propriety of SEA. Binding upon the parties, the material held in warranty by the Buyer, must be sent back to SEA repair centre with fees prepaid, and shall be dispatched by SEA with carriage forward. The warranty shall not cover any required labour activities.

The recognized defects, whatever their nature, shall not produce any responsibility and/or damage claim on the part of the Buyer against SEA. The guarantee is in no case recognized if changes are made to the goods, or in the case of improper use, or in the case of tampering or improper assembly, or if the label affixed by the manufacturer has been removed including the SEA registered trademark No. 804888. Furthermore, the warranty shall not apply if SEA products are partly or completely coupled with non-original mechanical and/or electronic components, and in particular, without a specific relevant authorization, and if the Buyer is not making regular payments. The warranty shall not cover damage caused by transport, expendable material, faults due to non-conformity with performance specifications of the products shown in the price list. No indemnification is granted during repairing and/or replacing of the goods in warranty. SEA disclaims any responsibility for damage to objects and persons deriving from non-compliance with safety standards, installation instructions or use of sold goods. The repair of products under warranty and out of warranty is subject to compliance with the procedures notified by SEA.

9) RESERVED DOMAIN A clause of reserved domain applies to the sold goods; SEA shall decide autonomously whether to make use of it or not, whereby the Buyer purchases propriety of the goods only after full payment of the latter.

10) COMPETENT COURT OF LAW In case of disputes arising from the application of the agreement, the competent court of law is the tribunal of Teramo. SEA reserves the faculty to make technical changes to improve its own products, which are not in this price list at any moment and without notice. SEA declines any responsibility due to possible mistakes contained inside the present price list caused by printing and/or copying. The present price list cancels and substitutes the previous ones. The Buyer, according to the law No. 196/2003 (privacy code) consents to put his personal data, deriving from the present contract, in SEA archives and electronic files, and he also gives his consent to their treatment for commercial and administrative purposes.

Industrial ownership rights: once the Buyer has recognized that SEA has the exclusive legal ownership of the registered SEA brand num.804888 affixed on product labels and / or on manuals and / or on any other documentation, he will commit himself to use it in a way which does not reduce the value of these rights, he won't also remove, replace or modify brands or any other particularity from the products. Any kind of replication or use of SEA brand is forbidden as well as of any particularity on the products, unless preventive and expressed authorization by SEA.

In accomplishment with art. 1341 of the Italian Civil Law it will be approved expressively clauses under numbers:
4) PAYMENTS - 8) GUARANTEE - 10) COMPETENT COURT OF LOW

Automatic Gate Openers
International registered trademark n. 804888

DECLARATION OF CONFORMITY
DICHIARAZIONE DI CONFORMITÀ

SEA S.p.A. declares under its proper responsability and, if applicable, under the responsability of its authorised representative that, by installing the appropriate safety equipment and noise filtering, the products:

La SEA S.p.A. dichiara sotto la propria responsabilità e, se applicabile, del suo rappresentante autorizzato che, con l'installazione degli adeguati dispositivi di sicurezza e di filtraggio disturbi, i prodotti:

DESCRIPTION - DESCRIZIONE	MODEL - MODELLO	TRADEMARK - MARCA
GATE 1 DG R2BF (AND ALL ITS BY-PRODUCTS - E TUTTI I SUOI DERIVATI)	23001158	SEA

are built to be integrated into a machine or to be assembled with other machinery to create a machine under the provisions of Directive 2006/42/CE;
comply with the essential safety requirements related to the products within the field of applicability of the Community Directives 2014/35/UE and 2014/30/UE

sono costruiti per essere incorporati in una macchina o per essere assemblati con altri macchinari per costruire una macchina ai sensi della Direttiva 2006/42/CE;
sono conformi ai requisiti essenziali di sicurezza relativi ai prodotti entro il campo di applicabilità delle Direttive Comunitarie 2014/35/UE e 2014/30/UE

THE MANUFACTURER OR THE AUTHORIZED REPRESENTATIVE
IL COSTRUTTORE O IL RAPPRESENTATE AUTORIZZATO

SEA S.P.A.
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PLACE AND DATE OF ISSUE
LUOGO E DATA DI EMISSIONE

TERAMO, 20/05/2022

L'Amministratore
The Administrator
Ennio Di Saverio

CE

NOTES

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Automatic Gate Openers

International registered trademark n. 804888

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FOR MORE LANGUAGES